

Aluna® Catalog

V 5.1



Designed and produced
in Poland

Visualizations in the Aluna® 2024 catalog have for illustrative purposes only presentation of many different possibilities roofing technology.

Aluna® offers a very wide range of configurations, and also allows to create a completely new product based on the customer's vision and functional concept.



Contents:

We are Aluna®	4
Aluna® Pro - Low Line	10
Handrail for low roofs	50
Aluna® system of profiles and guides	52
Aluna® Pro - Medium Line	54
Automation system - engines	64
Soundproofing mat	65
Aluna® Pro - High Line	66
Methods of ventilation	97
Polycarbonate	102
Types of varnish coatings / Ral palette	104
Aluna® BOX	106
Gardens / Terraces	112
Sustainable production	116
Aluna® SPA Zone	118
The art of design by Aluna®	126
EcoAluna®	127
Aluna® Aquaparks	129
AFNOR Certificate / Manufacturer's direct service	142-143



We are Aluna®

We are the first producer of pool covers on the market in Poland.

For over 23 years, we have been setting the directions of technology development, raising the standards of service and business development. At Aluna®, we work to implement technologies that focus on safety, functionality, durability and design at the highest global level.



realized canopies

10 000+



countries in the world

30



world patents

3



experience in the market

over 23 years



cooperating companies

114



employed workers

+45



patented solutions

14



unique products

+40



suppliers

50

Our mission is to **provide**
innovative solutions that ensure **security**
for your values.



A world of trustworthy people.

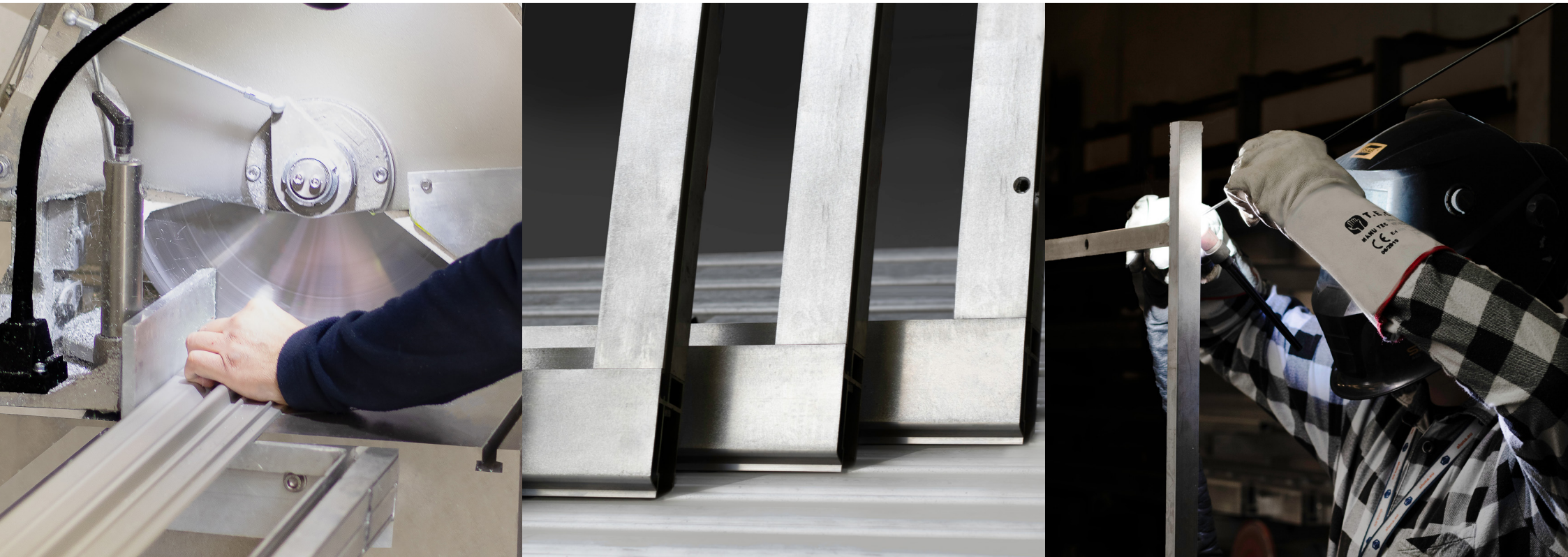


The unquestionable banner of our business.

We create Aluna® products with you and your loved ones in mind.

It is in response to your problems that our company has introduced nearly 40 unique solutions to its offer over the past 23 years. We value the best possible relationships with customers, partners, suppliers and everyone around us.

Only by trusting each other and maintaining open relationships based on the principles of partnership, we are able to achieve complete success and customer satisfaction together.



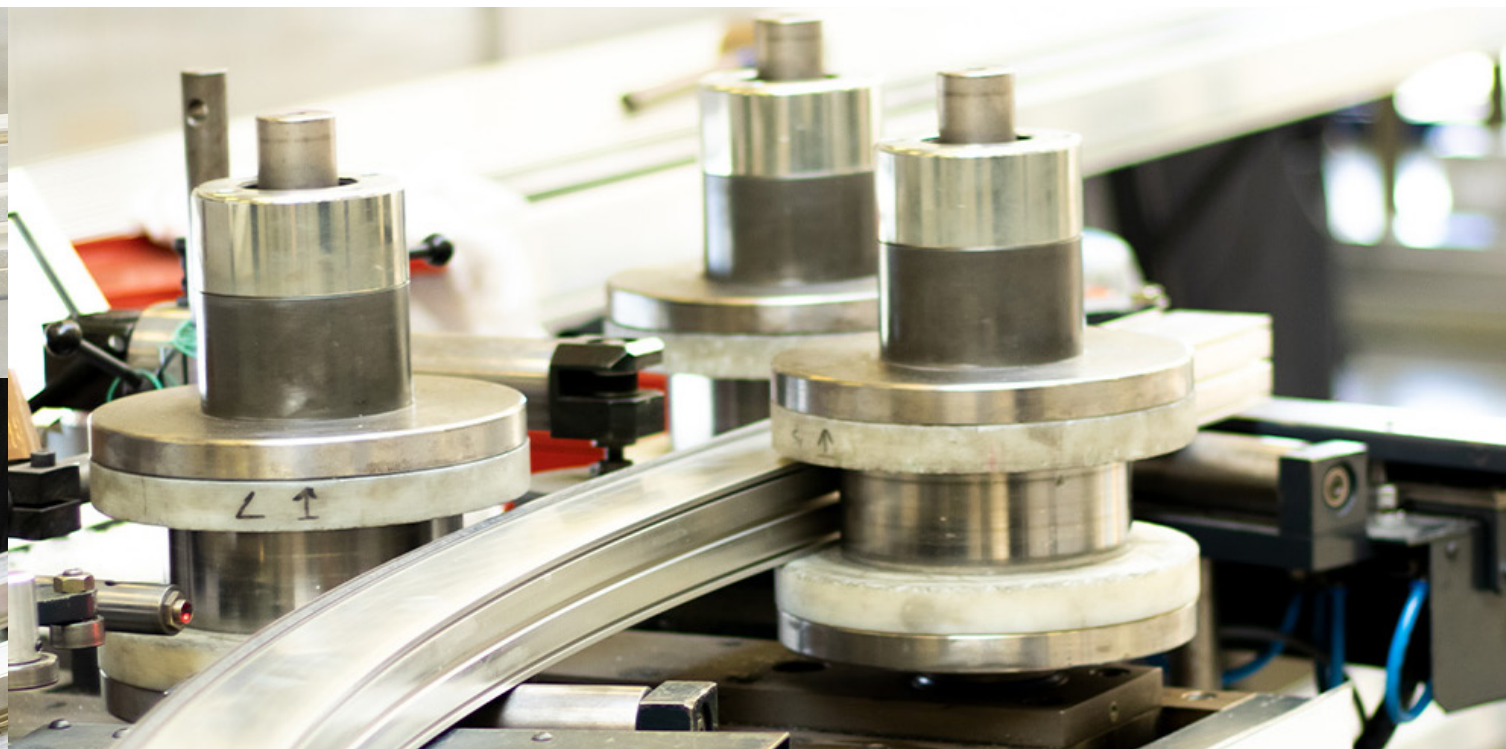
Your safety motivates us to act.

Safety is paramount.



We want to make life easier for as many people as possible, which is why we constantly patent and develop new solutions, believing that they have a positive impact on our everyday life. It is for your safety that, as the only manufacturer in Poland and one of the few roofing manufacturers in Europe for swimming pools, gardens, terraces and non-standard structures, we confirm the quality of our products with a certificate **AFNOR C.E.I.P. NORME NF P90-309 + A1**.

We are proud of the products we have created and we believe that the ones we create in the future will have an even more positive impact on the environment and the quality of life of our customers.



Aluna® Products

Aluna® Pro - Low Line

Aluna® Exclusive Line			12
Aluna® Exclusive Line R1			16
Aluna® Eco			20
Aluna® Comfort			22
Aluna® Comfort R1			24
Aluna® NEO Light R1			28
Aluna® Wariant Light			30
Aluna® Wariant Light R1			34
Aluna® Wave Pro			36
Aluna® Atlanta			40
Aluna® H2O			44
Aluna® Nero Easy R1			48

Aluna®Pro - Medium Line

Aluna® Admiral II			56
Aluna® Duo			58
Aluna® Duo III			60
Aluna® Classic			62

Aluna® Pro - High Line

Aluna® H2O XXL	 	68
Aluna® Delta II	 	70
Aluna® Oceanum	 	74
Aluna® Opera	 	76
Aluna® Orion	 	80
Aluna® Admiral	 	84
Aluna® Pacyfik	 	86
Aluna® Aluwall	 	90
Aluna® Aluwall III	 	92
Aluna® Organic Line	 	96

Aluna® BOX

Aluna® Comfort BOX	 	108
Aluna® Wave BOX	 	112

Gardens / Terraces

Aluna® Summer Garden		114
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SPA Zone

Aluna® ArtSPA	 	120
Aluna® ArtSPA II	 	122
Aluna® UFO	 	124

Aquaparks

Aluna® Opera II	 	130
Aluna® Aquapark II	 	134
Aluna® Aquapark	 	136
Aluna® Individual project		140



no swimming possible



swimming range from restricted to comfortable



comfortable swimming



roofing with moderate resistance to snow loads



roofing with high resistance to snow loads



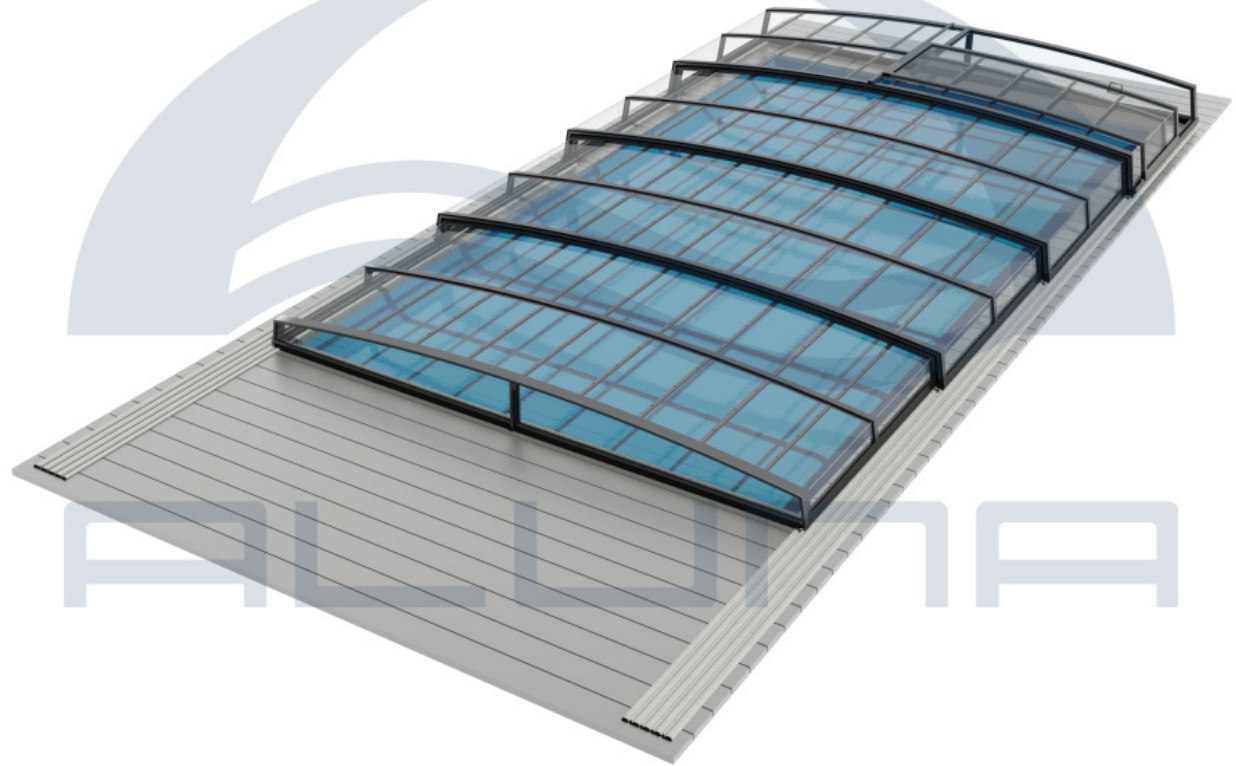
roofing dedicated to areas with heavy snowfall

Aluna® Pro - Low line



Aluna® Comfort

Aluna® Pro Low Line



Low roofing, whose task is above all ensuring safety of use, cleanliness and maintaining water temperature.

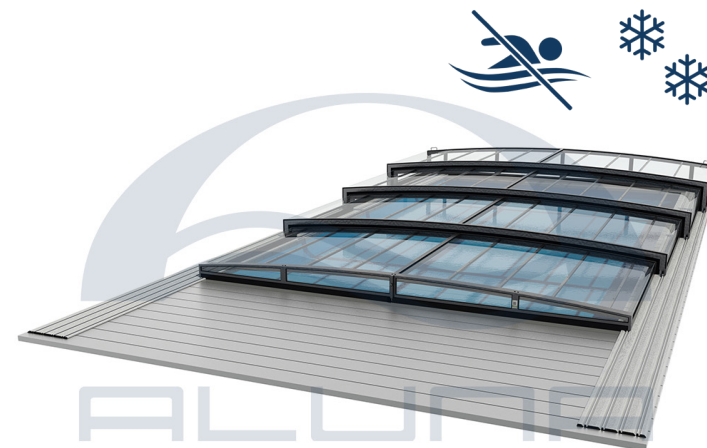
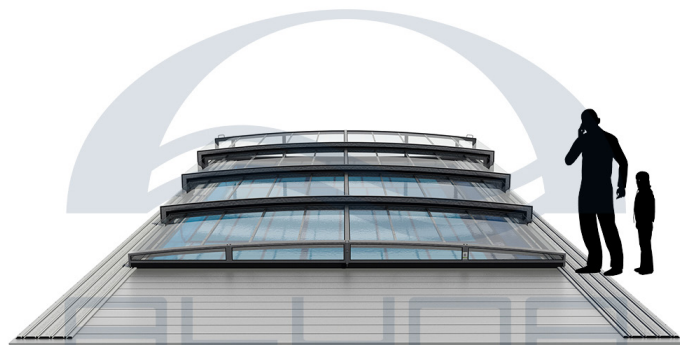
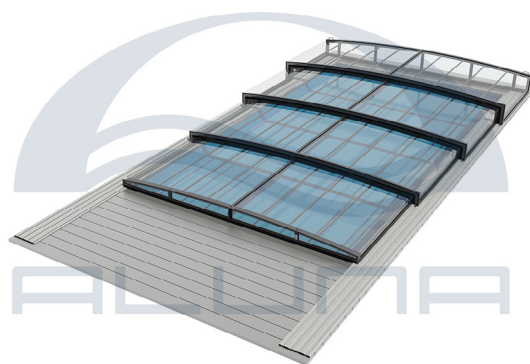
Aluna® Exclusive Line

Aluna® Pro - Low Line

Safety for the whole family

Aluna® Exclusive Line is a flat and very low pool roofing, maintained in a modernist style and a minimalist style. The entire structure of the roof is designed with reinforced profiles Aluna® XXL Construction, thanks to which, despite its simple shapes, it is extremely resistant to various Atmospheric conditions.

It creates an interesting designer complement to the garden, being above all a perfect protection of the pool from children, and the lack of a middle structural profile on the segment gives it extraordinary lightness and space.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 6.75 m
Roof length:	from 6.50 m to 20.46 m
Roof height:	from 0.18 m to 1.16 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	without
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm
number of segments: 4
max. width: 3.75 m

Snow load:

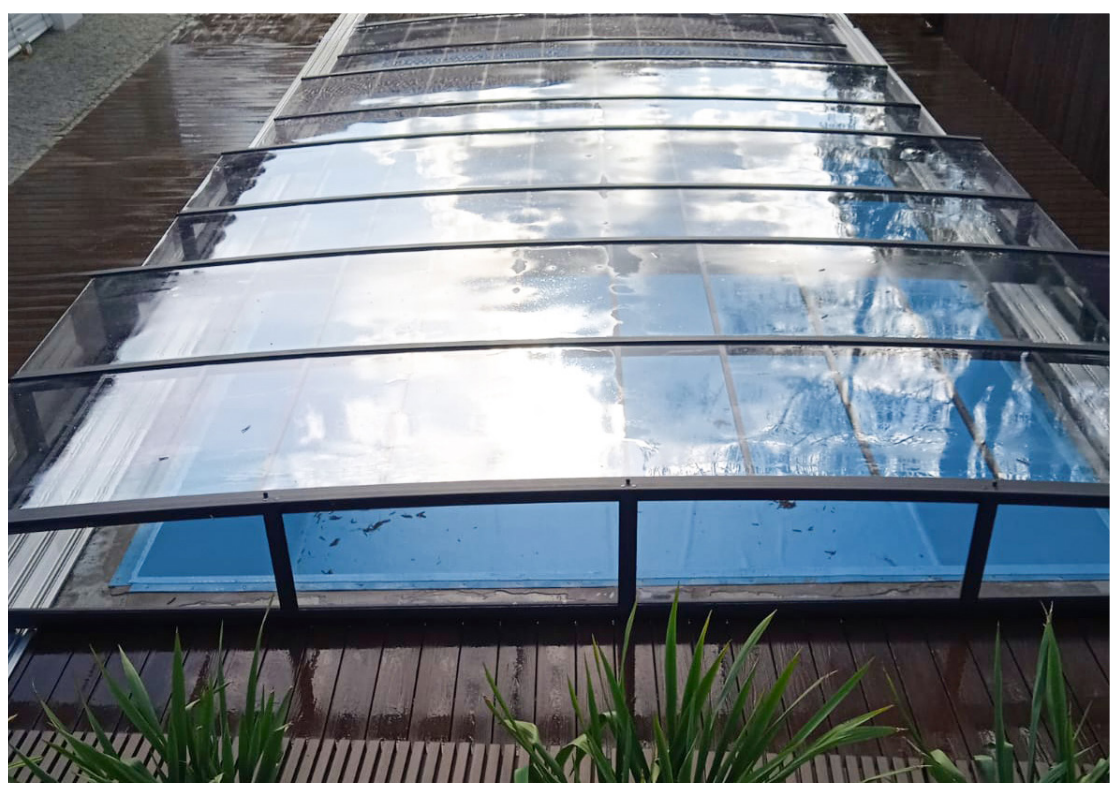
100 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**







Aluna® Exclusive Line R1

Aluna® Pro - Low Line

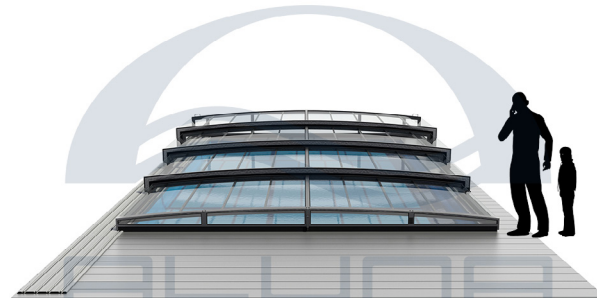
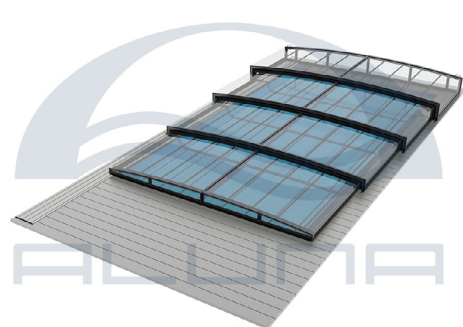
Minimalism

Aluna® Exclusive Line R1 is a flat and very low pool roofing, maintained in a modernist style and minimalist style, with a one-sided guide system.

The entire structure of the roof is designed with reinforced Aluna® XXL Construction profiles, thanks which is characterized by increased stiffness.

The R1 system means that the roof can be guided only on one side on the guide - on the other side there are wheels, thanks to which we gain additional space.

The construction creates an interesting designer complement to the garden, being above all perfect securing the pool against children, and the lack of a middle structural profile on the segment gives it extraordinary lightness and space.



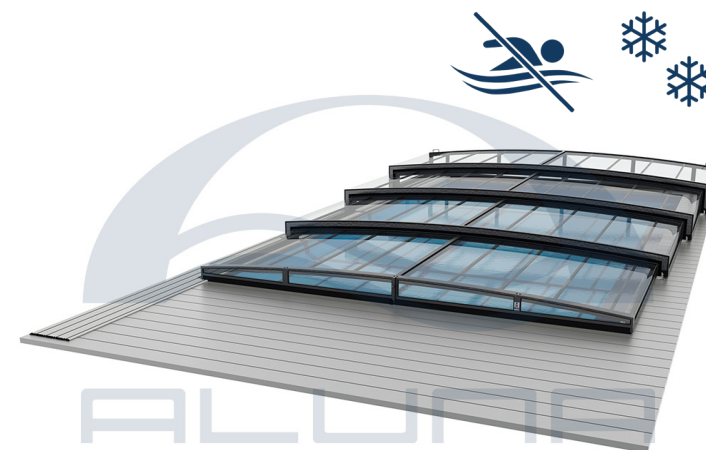
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 5.00 m
Roof length:	from 6.50 m to 20.46 m
Roof height:	from 0.18 m to 1.12 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	without
Lock/arrest:	key / ECO knob
Guides:	full R1
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm
number of segments: 4
max. width: 3.75 m

Snow load:

70 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**



Aluna® Exclusive Line R1 





Aluna® Eco

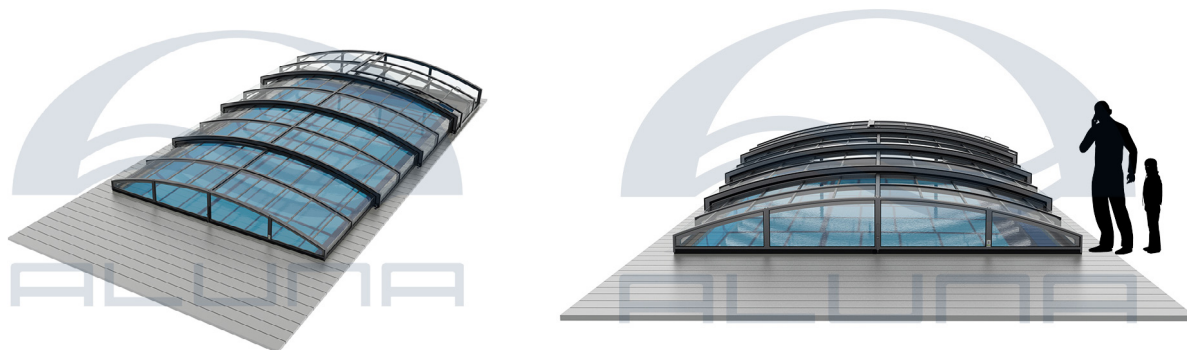
Aluna® Pro - Low Line

Modernity

Aluna® Eco is a low pool roofing with an interesting design, working completely without guides - all segments move directly on the beach with the help of mounted wheels. This one the most modern roofing among all Aluna® products. The product was made of reinforced Aluna® XXL Construction profiles, making it extremely resistant and durable. The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.

The Aluna® Eco roofing won the AQUABUD 2005 International Fair in Gdańsk and diploma in the Blue Dolphin competition.

Two people are required to operate this canopy.



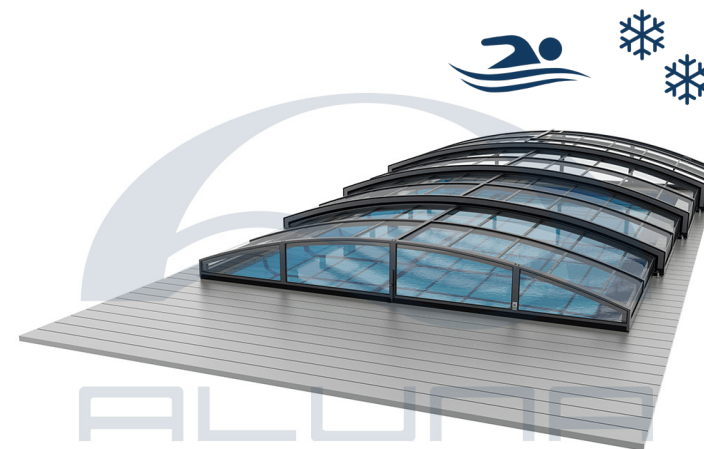
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 6.50 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.44 m to 1.48 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	2-sided ECO knob
Guides:	without
Color:	any from the RAL palette

Additional configuration:

Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

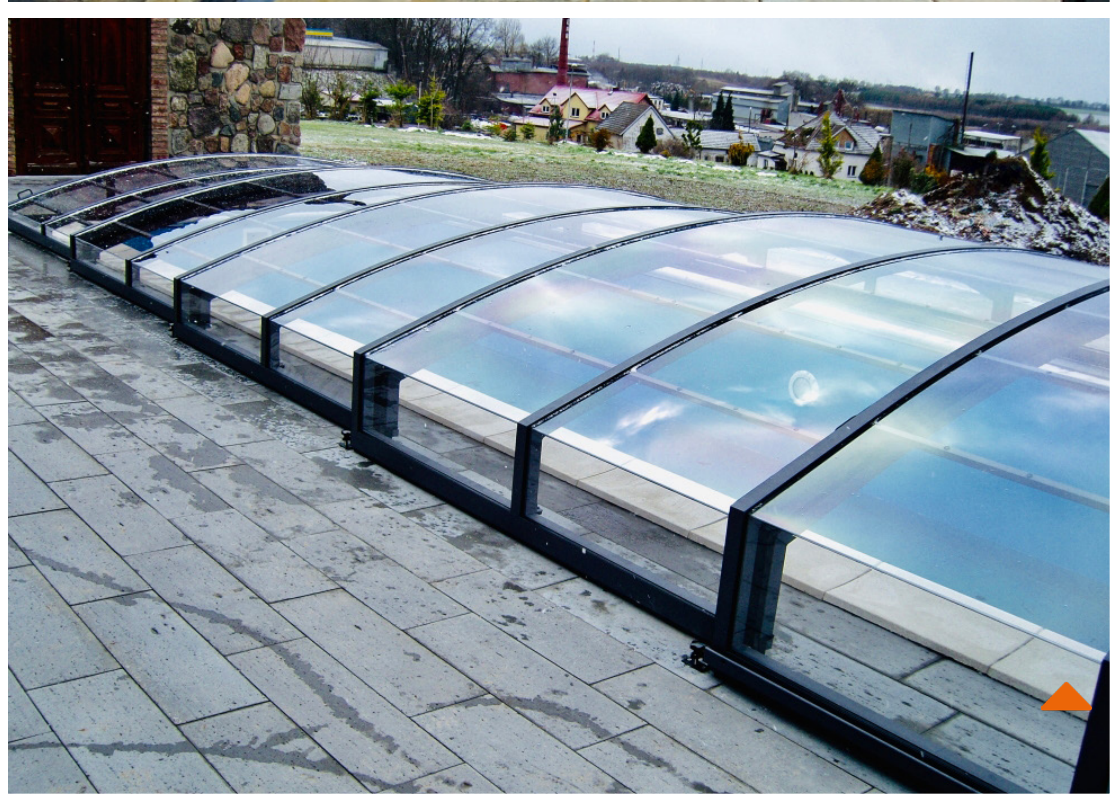
- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



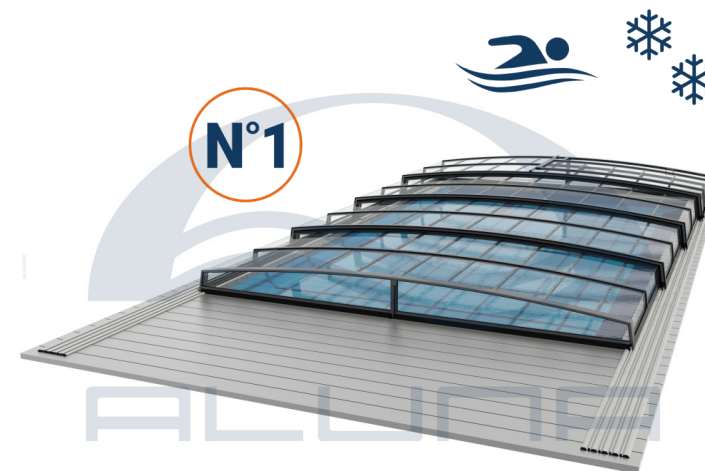
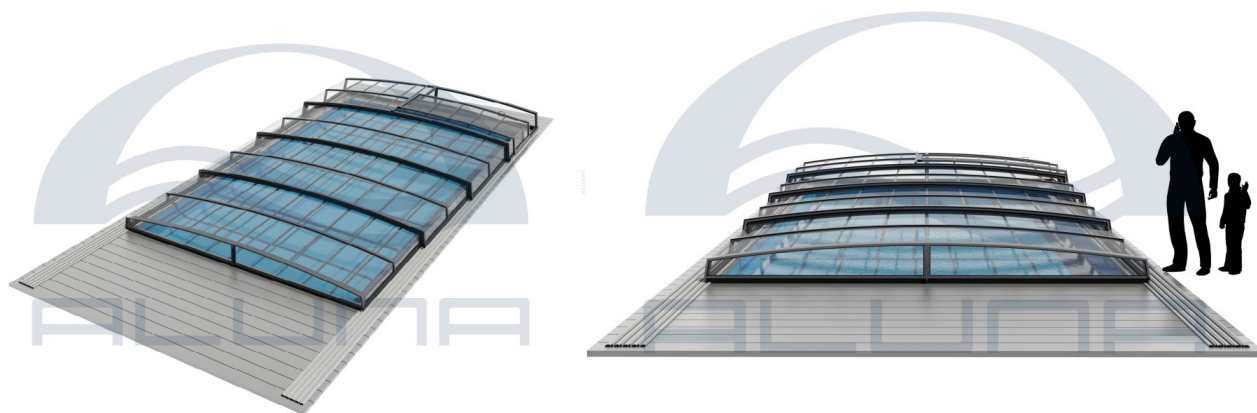
Aluna® Comfort

Aluna® Pro - Low Line

Convenience and comfort

It is an ideal solution for people looking for a roof with the possibility of swimming at closed roof. It not only perfectly protects the pool, but also adds a modern and elegant look appearance of the whole environment.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.34 m to 1.28 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	on key - 1 sided
Guides:	full or stepped
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure

An example Aluna® model according to the PN-EN 1993 standard:

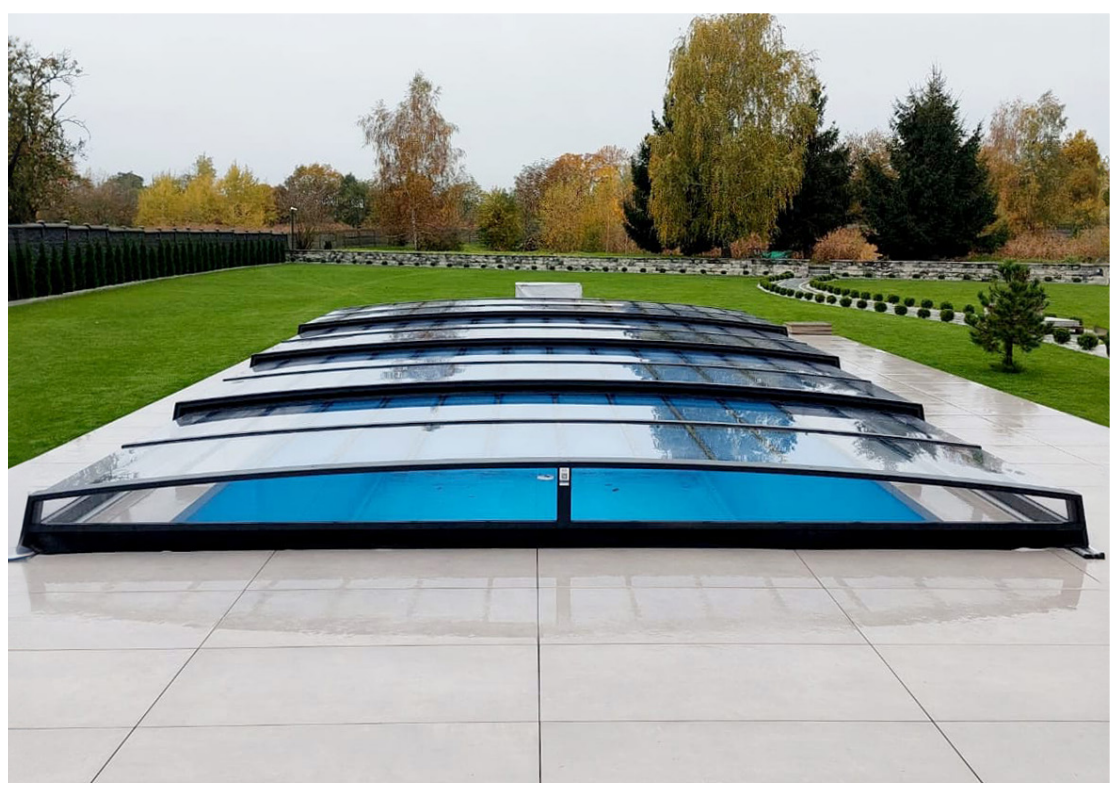
profile: Aluna® AIR 2 System
filling: solid PC 4mm
number of segments: 4
max. width: 4.00m

Snow load:

75 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**



Aluna® Comfort R1

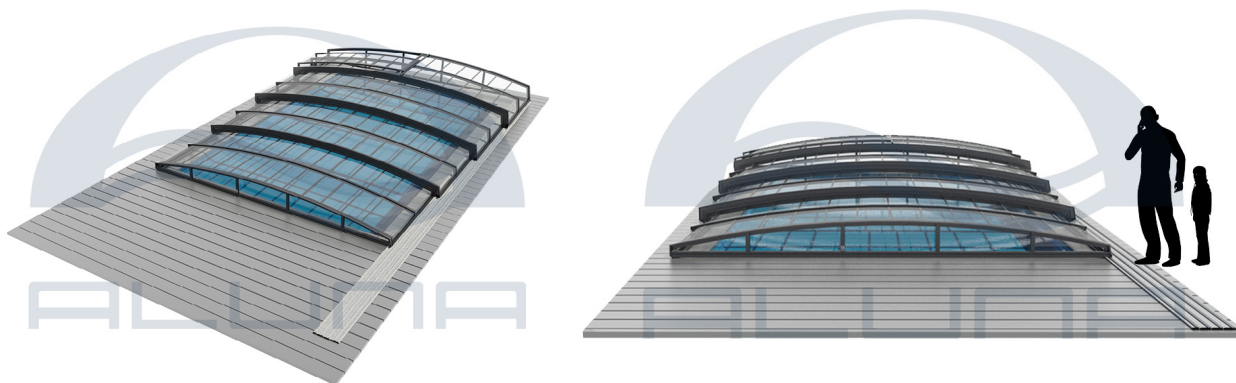
Aluna® Pro - Low Line

High functionality

This is a low-line roof made of a special reinforced construction profile AIR XXL 2 System, based on the one-sided R1 rolling system.

On one side it runs on wheels without a guide and on the other side on a standard rail, which makes it extremely stable and durable.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.



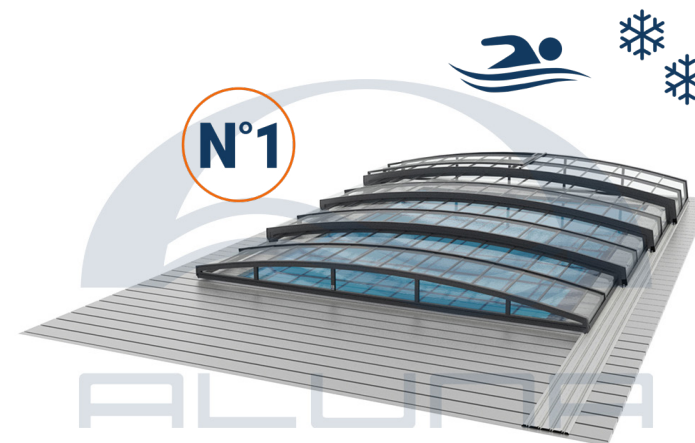
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 5.75 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.30 m to 1.20 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	without key / ECO knob
Guides:	full R1
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







Aluna® Comfort R1 

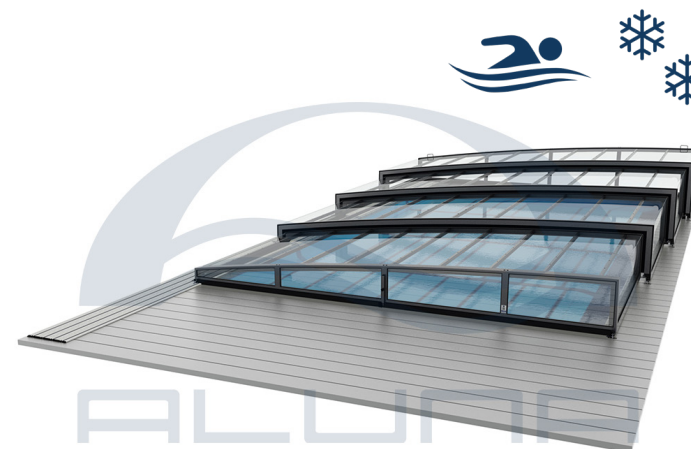
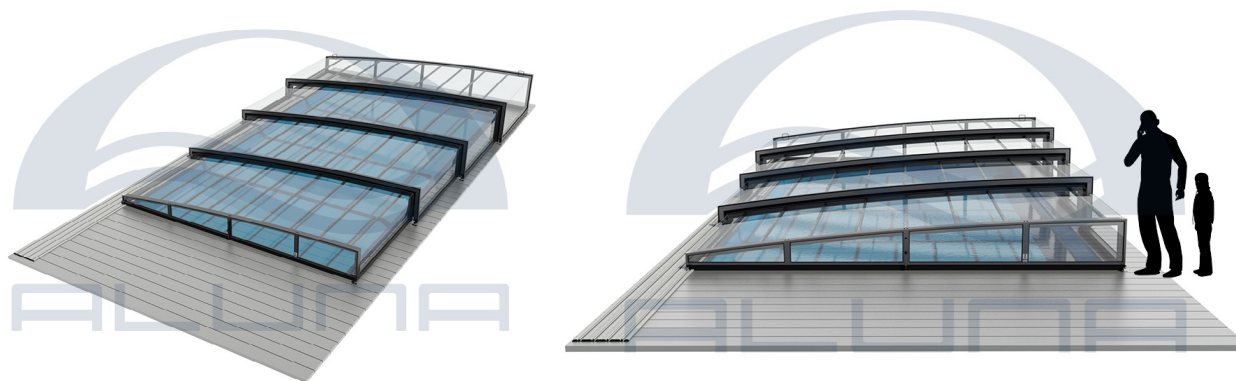
Aluna® Neo Light R1

Aluna® Pro - Low Line

A look into the future

Aluna® Neo Light R1 is the highest quality, known from Pro class products, and modern designs. The asymmetric shape of this structure is not only a great advantage of this roofing, but above all all translates into the targeted drainage of water from the segments.

The roofing was designed with reinforced Aluna® XXL Construction profiles - it is the highest quality of workmanship ensuring safety and comfort of use, and a one-sided guide system gives you extra space to use.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 5.00 m
Roof length:	from 6.50 m to 20.46 m
Roof height:	from 0.36 m to 1.42 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	without
Lock/arrest:	key / ECO knob
Guides:	full R1
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm
number of segments: 4
max. width 3.75

Snow load:

80 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**



Aluna® Neo Light R1



Aluna® Wariant Light

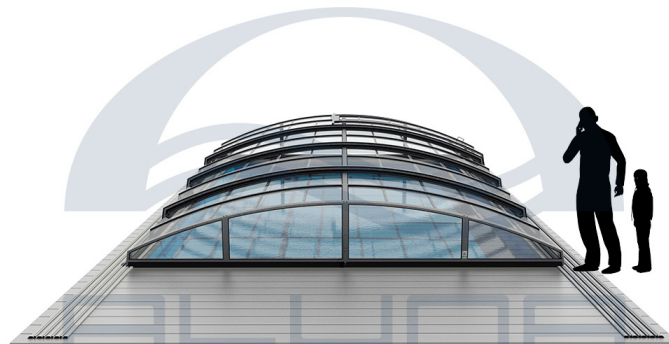
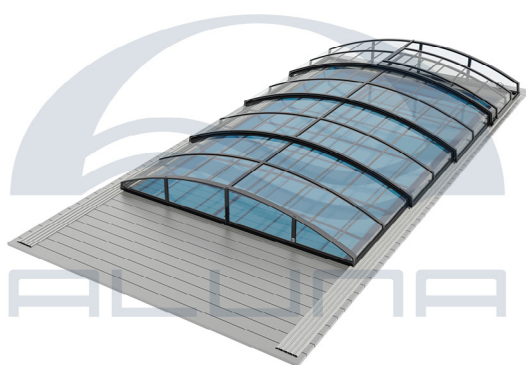
Aluna® Pro - Low Line

Highest technology

Aluna® Wariant Light is the latest trend on the European market.

This light, modern design will give your pool an attractive and unique character. Apart from arched shape of the upper part of the roof (which provides very high load resistance and facilitates the drainage of rainwater) characteristic of this model are simple side walls made in the technology of bending a solid board.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool.



Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.50 m to 1.54 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR 2 System
filling: solid PC 4mm
number of segments: 4
max. width: 3.75

Snow load:

120 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**







Aluna® Warient Light 

Aluna® Wariant Light R1

Aluna® Pro - Low Line

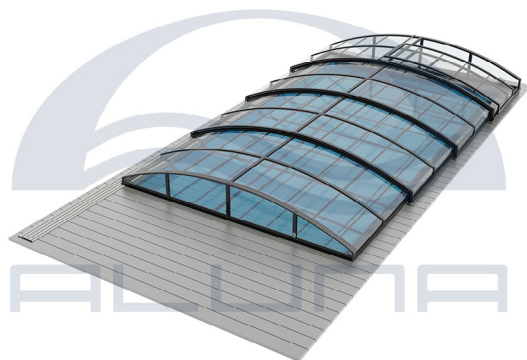
Convenience for the family

This model is analogous in shape to its prototype, Aluna® Wariant Light, with the difference that in this design uses only one guide. The segments on the opposite side move thanks to wheels directly on the beach, which gives even greater comfort of use.

The roof is ideal for people who do not want to limit the view with a high roof and at the same time want to make the most of the space around the pool.

This light, modern design will give your pool an attractive and unique character. Apart from arched shape of the upper part of the roof (which provides very high load resistance and facilitates the drainage of rainwater) characteristic of this model are simple side walls made in the technology of bending a solid board.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool.



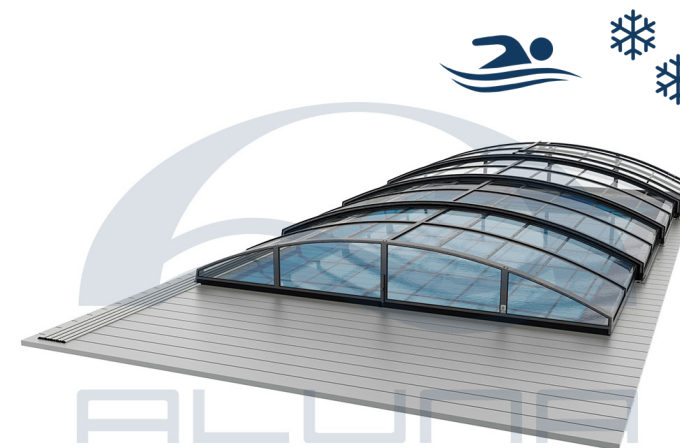
Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 6.75 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.50 m to 1.52 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	key / ECO knob
Guides:	full R1
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.

An example Aluna® model according to the PN-EN 1993 standard:

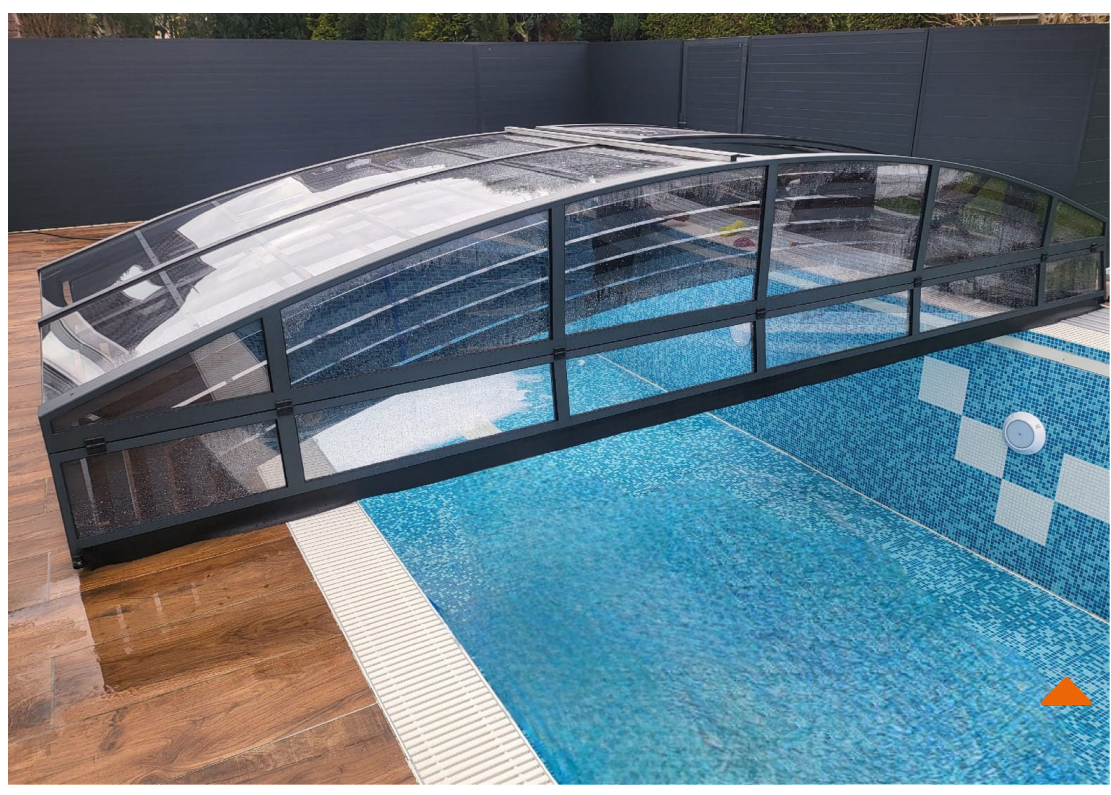
profile: Aluna® AIR 2 System
filling: solid PC 4mm
number of segments: 4
max. width 3.75

Snow load:

35 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**



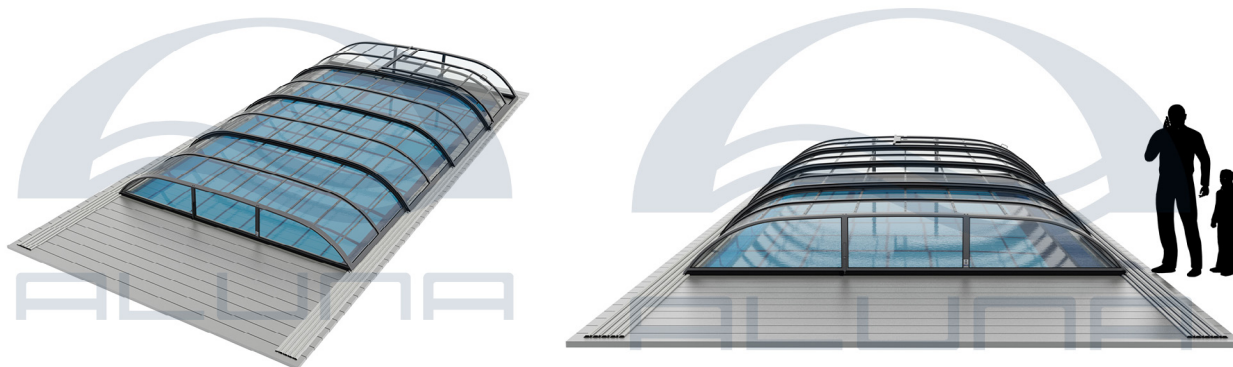
Aluna® Wave Pro

Aluna® Pro - Low Line

A classic in Aluna® style

The design of Aluna® Wave Pro, thanks to its unobtrusive shape, fits perfectly with around each garden. This seemingly simple form was designed using state-of-the-art technological solutions, which translates into swimming comfort and high resistance to snow loads. The product is very popular because of its harmonious shape and high functionality.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.



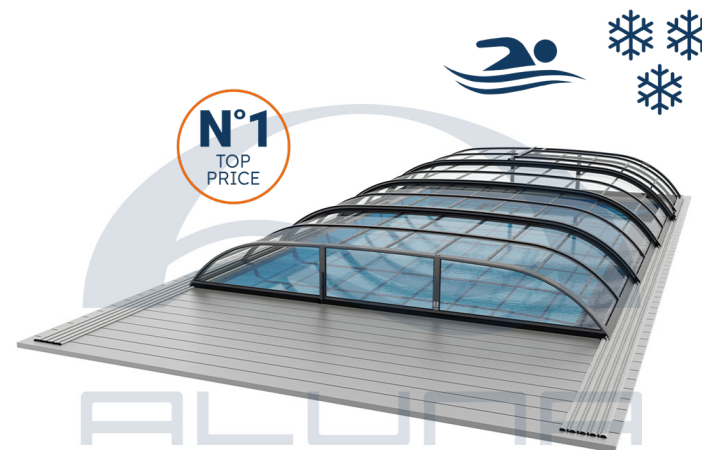
Technical Specifications

Profile: AIR 2 System

Roof width:	from 3.00 m to 5.25 m
Roof length:	from 4.42 m to 17.92 m
Roof height:	from 0.64 m to 1.12 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	on key - 1 sided
Guides:	full or stepped
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR 2 System
filling: solid PC 4mm
number of segments: 4
max. width: 3.75 m

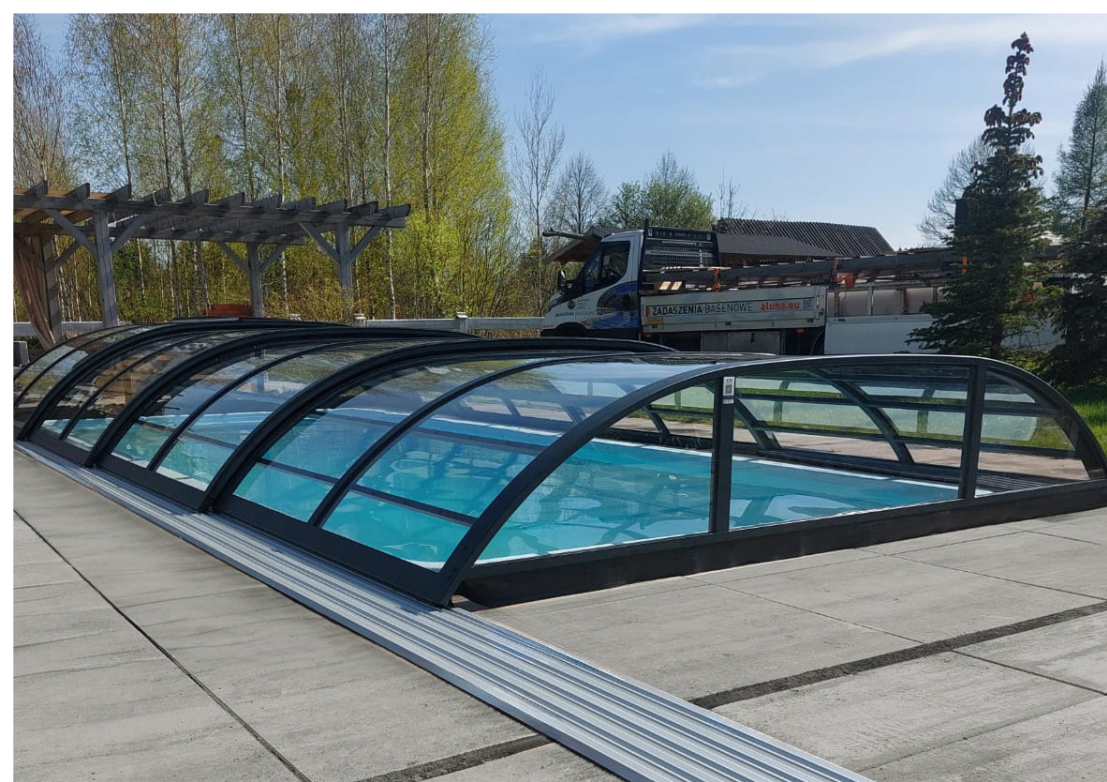
Snow load:

170 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**







Aluna® Atlanta

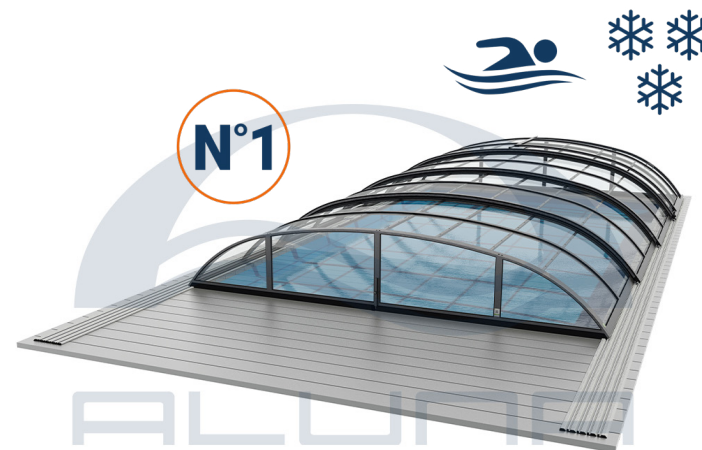
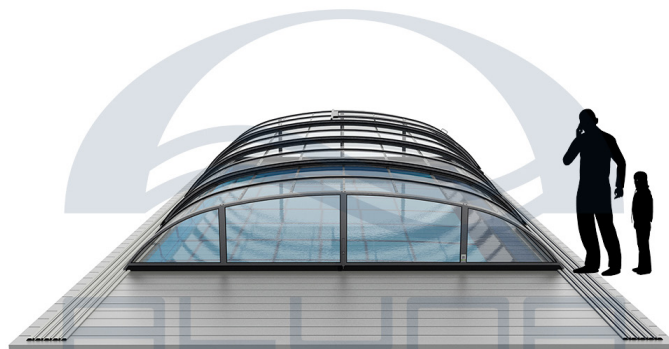
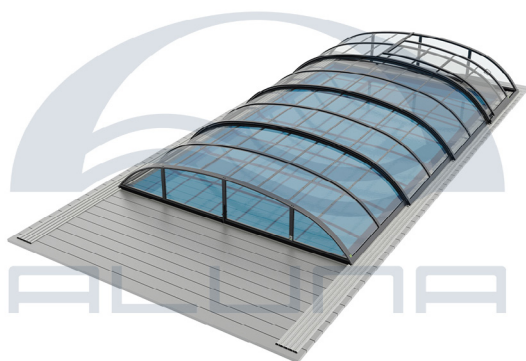
Aluna® Pro - Low Line

Simplicity and functionality

The small height of the roof and the classic look make it one of the most popular and the best-selling Aluna® canopies.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.

A model that has won over customers all over the world with its shape and functionality.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 9.00 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 0.72 m to 1.76 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm

Snow load:

180 kg/m²



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**







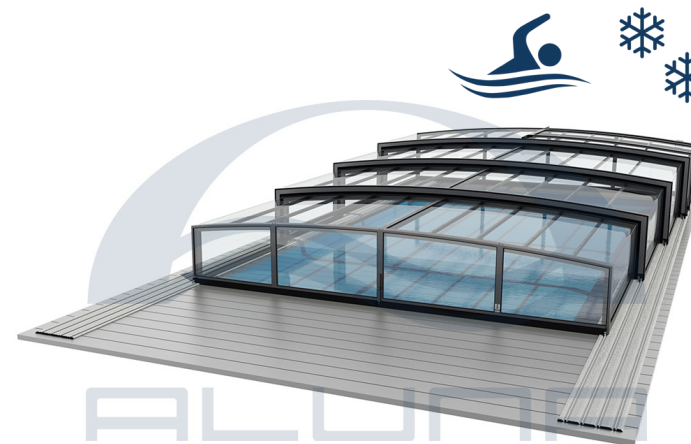
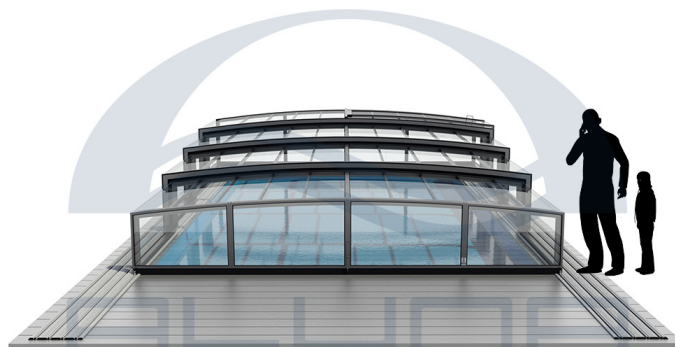
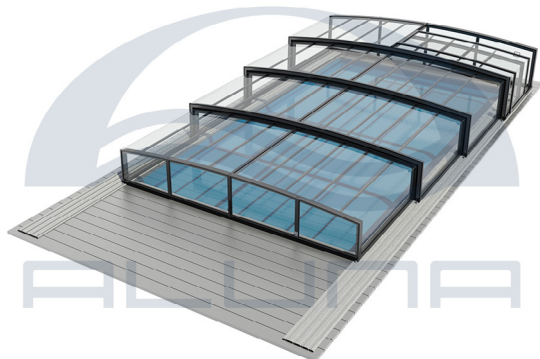
Aluna® H2O

Aluna® Pro - Low Line

The perfect complement to your garden

Aluna® H2O is a unique pool roofing in a low line, eye-catching modernist shape and harmony of form, obtained through the use of vertical side walls and almost flat roof.

This is an offer for people who value modern design and quality workmanship. The model is standard equipped with one sliding door, which allows comfortable entry and swimming under the closed one roofing, and the entire structure of the roofing is designed with reinforced Aluna® XXL profiles Construction, thanks to which it is characterized by increased stiffness.



Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 6.25 m
Roof length:	from 6.50 m to 20.46 m
Roof height:	from 0.72 m to 1.70 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure

Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







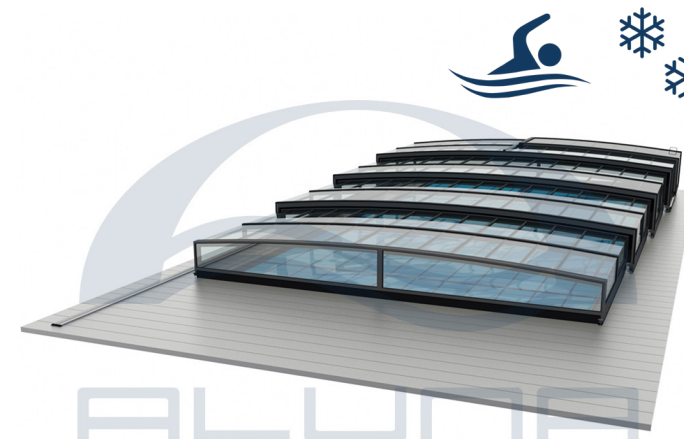
Aluna® Nero Easy R1

Aluna® Pro - Low Line

Design at the highest level

If you are looking for an eye-catching canopy whose guides are invisible, this model will be a great choice for you. The low and rectangular structure is guided only by one narrow guide located on the selected side of the roof, thanks to which you gain free space around the pool.

The roof itself is approximately 0.9-1.2 m high, so it also allows swimming when the segments are pushed together, and convenient sliding doors guarantee easy entry into the water.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System/AIR XXL 2 System

Roof width:	from 3.00 m to 4.05 m
Roof length:	from 6.56 m to 20.46 m
Roof height:	from 0.44 m to 1.29 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	key-operated – small/large segment on 2 sides ECO knob - the rest of the segments on both sides
Guides:	One system
Color:	any from the RAL palette

Additional configuration:

Passive Ventilation
Anti-corrosion coating
Fine metallic structure



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Handrail for low roofs

A solution that was created for customers planning to purchase a low swimming pool roof.

Such roofs are lighter compared to tall structures, but the highest quality materials used have the appropriate weight in themselves, so that provide the required resistance to snow loads and wind gusts.



The bar is handy and small, and can be easily folded and mounted in a horizontal position, making it virtually invisible.

With this solution, opening/closing the pool roof (especially for older people or people with back problems) is even easier, and the inter-segment connection system used makes it possible to do it in one smooth movement.



Aluna® guides

The patented Aluna® guide system is the highest durability and quality finish. Each guide has hidden (invisible) mounting elements and enriched is about the Aluna® Children Safe Protection System, which ensures safety bare feet and greater comfort in use. An additional advantage is the fact that that all guides are anodized and only 18 mm high.

We offer two types of guides: Aluna® AIR 2 System and Aluna® AIR XXL 2 System.

An additional option is Aluna® Premium Guides - the latest retractable guides in the substrate. It is an innovation on a global scale and the only solution on the market that it offers the possibility of facing (aligning) the guides with the ground.

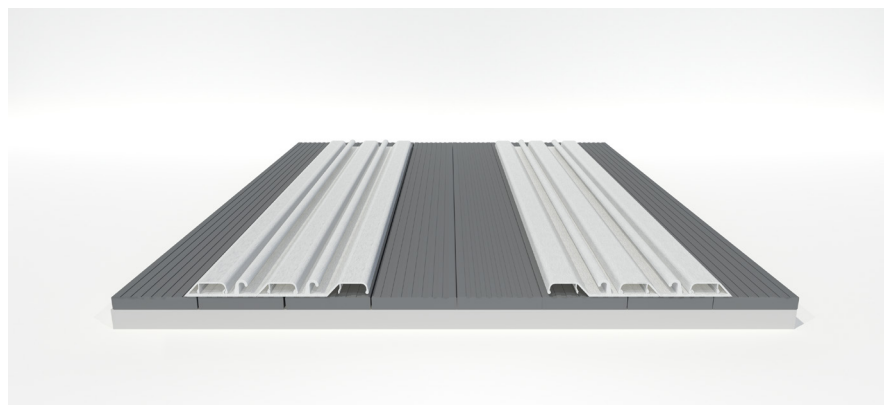


Aluna® Guides
Standard guide



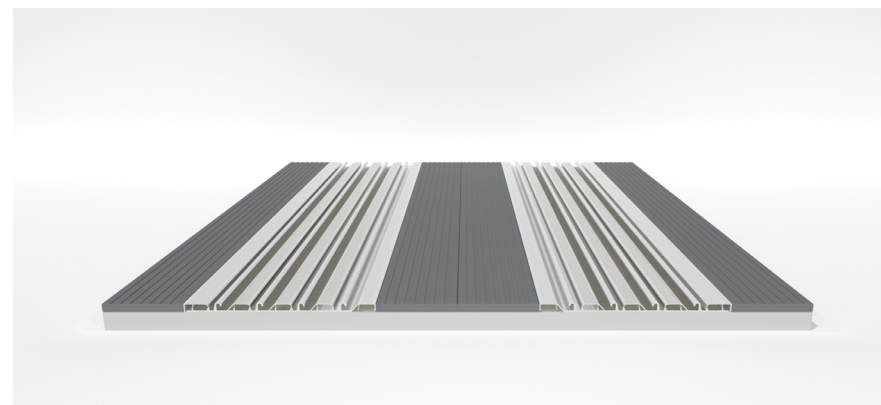
Aluna® Premium Guides
Guide hidden in the ground

Aluna® Guides



Guides mounted on the floor
Guides with rounded edges
Non-slip surface

Aluna® Premium Guides



Guides mounted flush with the ground
No protruding elements
Non-slip surface

Aluna® profiles and guides systems

Patented construction profiles and Aluna® guides systems are the guarantee of product satisfaction.

Profile Aluna®



Aluna® AIR 2 System

(40x55 mm)

The most frequently chosen profile for roofings with standard dimensions, which provides our structures with solid support and ease of use. The perfect ratio of price to quality.

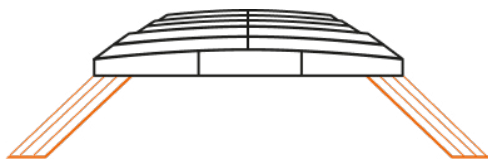


Aluna® AIR XXL 2 System

(75x55 mm)

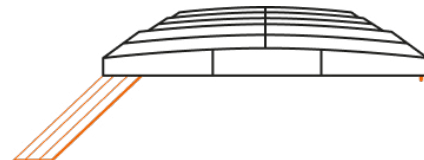
The most technologically advanced Aluna® construction system, created for the needs of monumental investments.

Aluna® guides systems



Two-sided system

A standard system with guides on both sides - most often chosen due to the high functionality and ease of use of the roof.



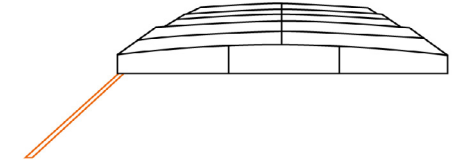
System R1

A sliding system based on one guide. The segments on the opposite side move thanks to the wheels directly on the ground, which gives unlimited access to the pool.



System ECO

A sliding system without guides. All segments move directly on the ground with the help of mounted wheels. A solution for people who value the quality and reliability of construction as well as design.



Easy R1

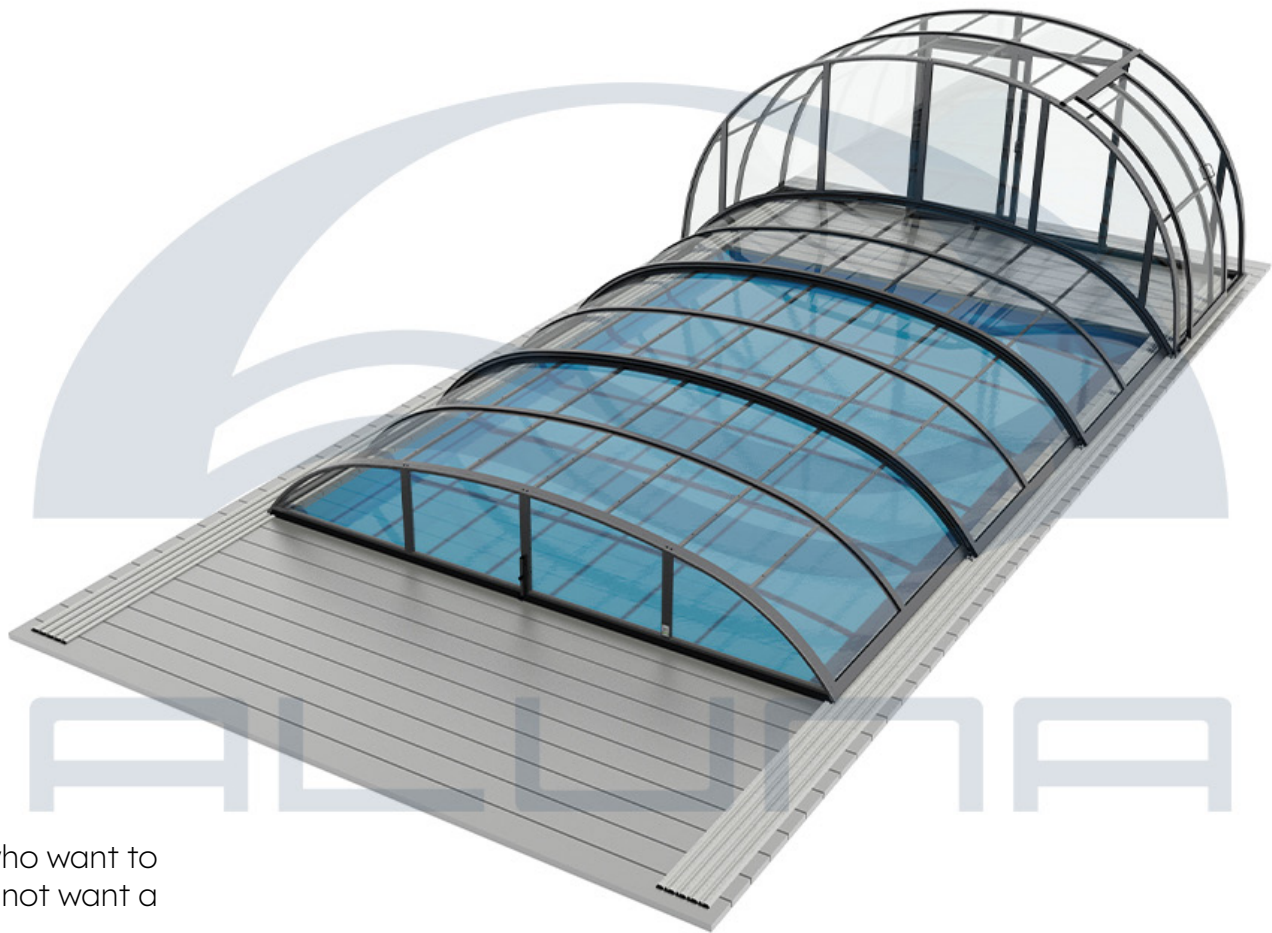
The running system is based on a single guide on one side, on which the larger segment moves.

Aluna® Pro - Medium line



Aluna® Duo

Aluna® Pro Medium line



These canopies are an ideal solution for those who want to swim comfortably with a closed canopy, but do not want a high structure in their surroundings.

Aluna® Admiral II

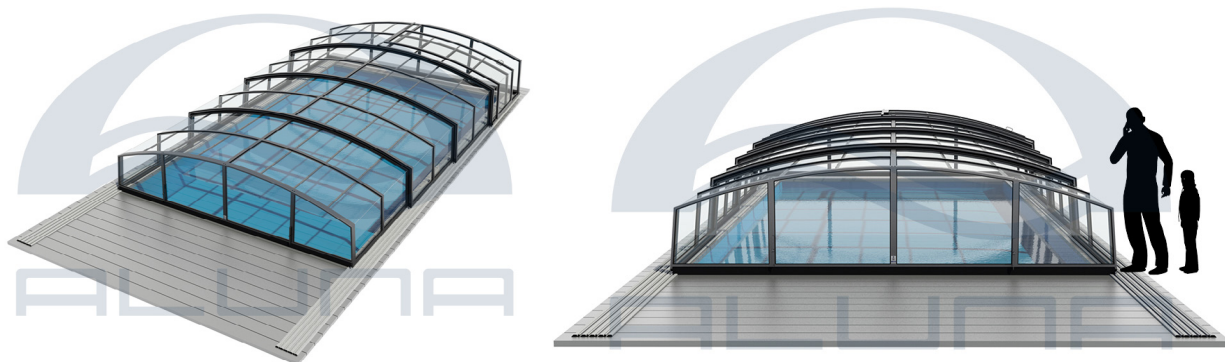
Aluna® Pro - Medium Line

Style and comfort

It is a roof with exceptionally high strength parameters and extremely attractive appearance. Almost vertical side walls of the structure give unlimited possibilities arranging the beach, while enabling the extraordinary comfort of swimming and being in the water.

In addition, this canopy, thanks to its arched structure in the upper part, perfectly reduces problems with snow and freely drains rainwater.

The roof is equipped with a comfortable, sliding door on the top segment as standard facilitating the use of the pool.



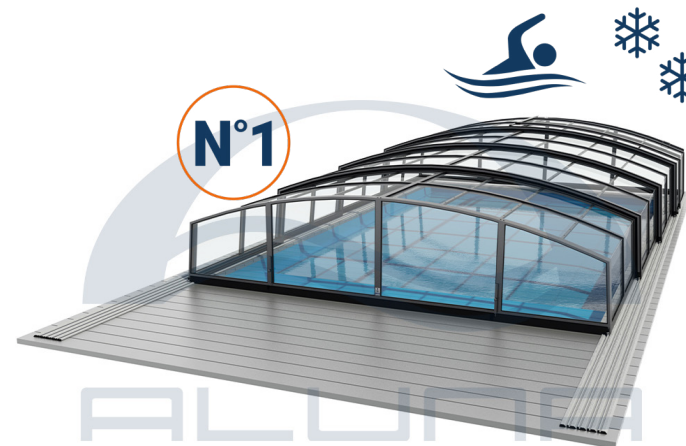
Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 7.25 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 1.10 m to 1.86 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



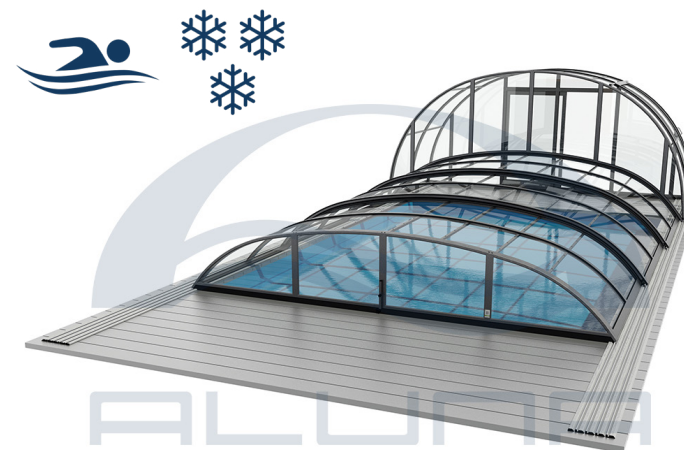
Aluna® Duo

Aluna® Pro - Medium Line

Breaking the schemes

Aluna® Duo is an unusual combination of two models of different heights, thanks to which we obtain at the same time, the protective function of low roofs and the convenience of using high models. For a bigger one comfort, the high part of the structure may consist not of one, but of two segments to make more make fuller use of the created rest zone.

The original shape of this roofing is perfect for private homes and small facilities hotel rooms, where the high part can be a kind of place of relaxation and rest, and the low part part for swimming. The standard roof is equipped with a convenient door on the top segment facilitating the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces the need for frequent snow removal.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.61 m to 17.97 m
Roof height:	from 0.72 m to 1.51 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



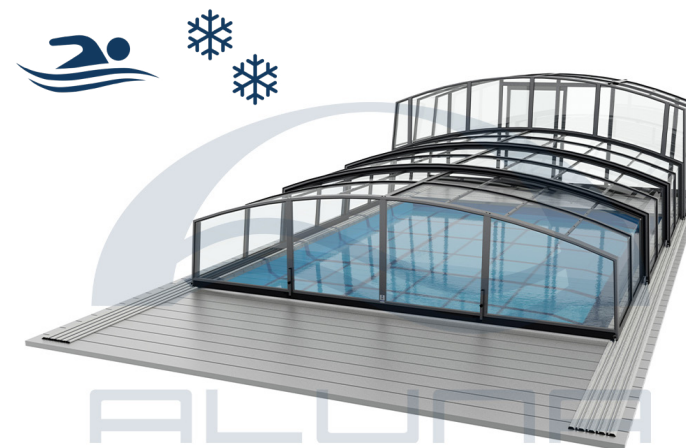
Aluna® Duo III

Aluna® Pro - Medium Line

Breaking the schemes

Aluna® Duo III is an unusual combination of two models of different heights, thanks to which we obtain at the same time, the protective function of low roofs and the convenience of using high models. For a bigger one Convenience, the high part of the structure may consist not of one, but of two segments make fuller use of the created rest zone.

The original shape of this roof (almost vertical walls of the high and lower parts) will be perfect in private homes and small hotel facilities, where a high part can be a kind of place of relaxation and rest, and the lower part - to be used for swimming and playing in the water. The canopy is equipped with a convenient door on the top segment to make it easier the use of the pool, and the delicate arch in the upper part of the structure perfectly drains water and reduces it the need for frequent defrosting.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.61 m to 17.97 m
Roof height:	from 1.09 m to 1.82 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® Classic

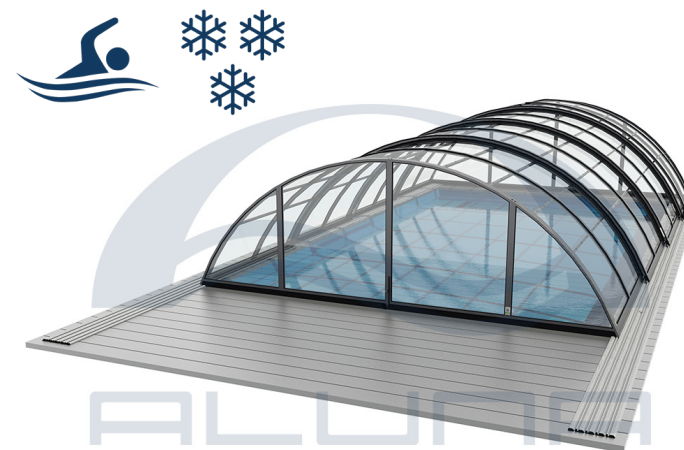
Aluna® Pro - Medium Line

More classic

Aluna® Classic is one of the most frequently chosen roofings among all Aluna® products, o traditional and very harmonious shape.

This is the flagship model of Aluna® when it comes to resistance to snow loads - its shape allows perfectly drain rainwater and reduces the need for frequent snow removal, and a clear arch this canopy has its supporters all over the world.

The canopy is equipped with a convenient door on the top segment to make it easier use of the swimming pool.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 8.75 m
Roof length:	from 6.54 m to 17.92 m
Roof height:	from 1.05 m to 3.46 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm

Snow load:
200 kg/m²



The roof is certified:
AFNOR C.E.I.P. NORME
NF P90-309 +A1



Automation System - Engines

Automation used in Aluna® projects is exceptional precision of workmanship, extremely modern design, excellent quality of selected components and advanced technology.

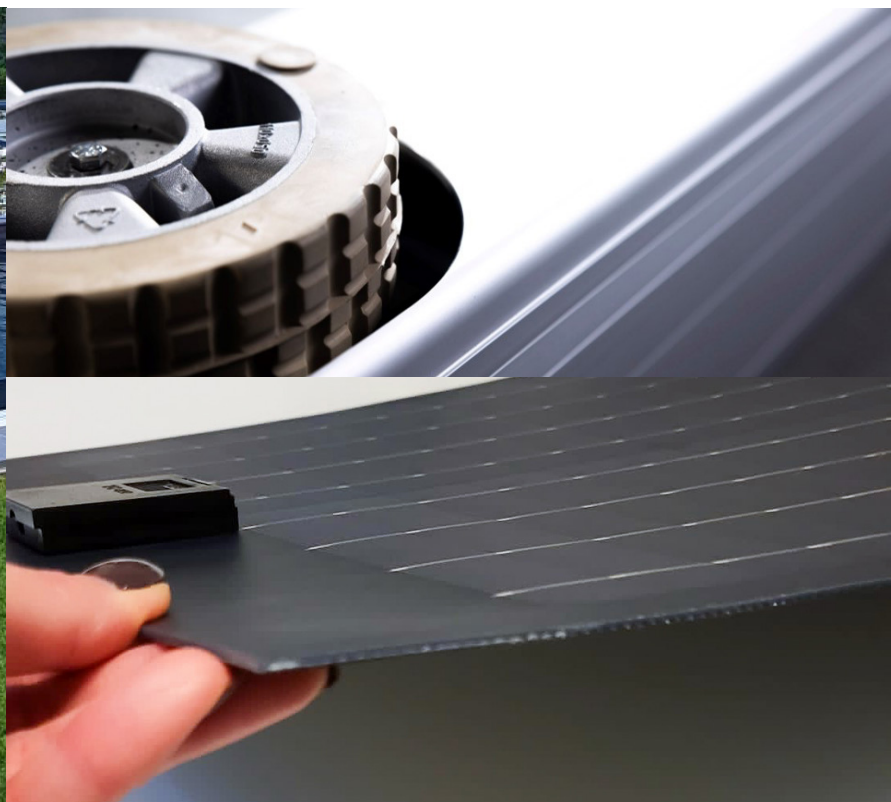
The whole system is based on several elements: solar panels - thanks to which the whole system works without constant power supply, motors (with a waterproof housing), remote control for remote opening/closing of the roof, stabilization of segments and cable for charging the batteries from the socket.

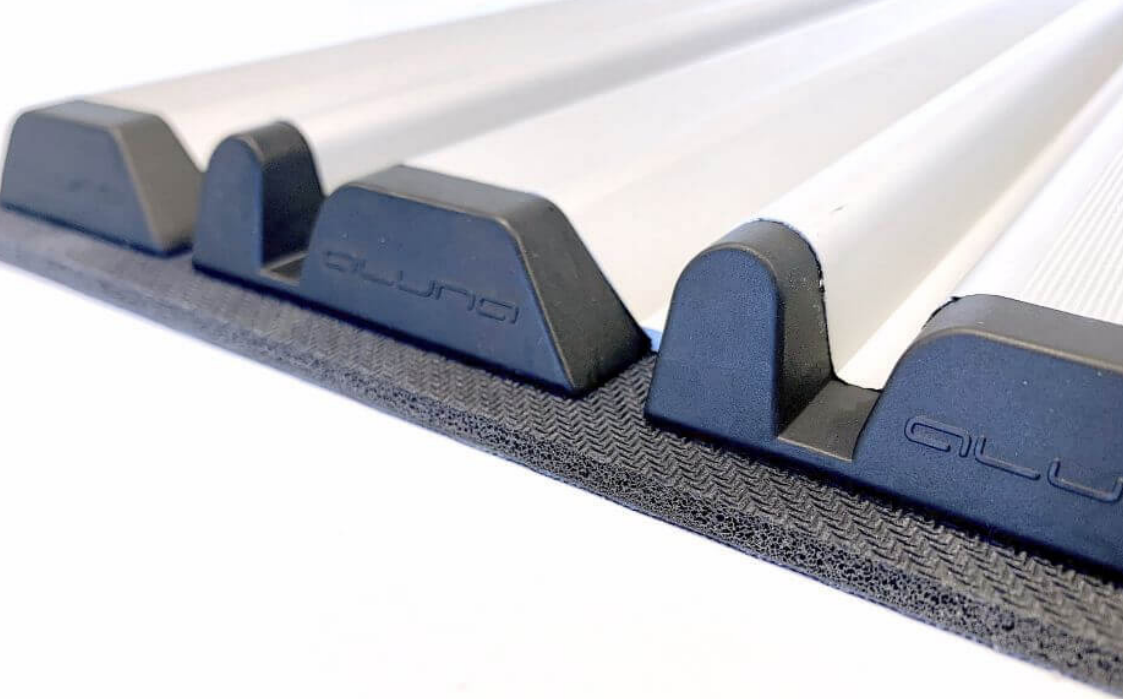
Each project requires an individual approach, which is why we offer as many as 3 different models of engines with different power, the choice of which depends on the weight (from 800kg to 3000kg) and the nature of the construction, and the minimum 2 solar panels that are part of the system are extremely thin and efficient.

The drive has a soft start and stop to make the canopy move smoothly and gently, and a built-in emergency unlock, thanks to which the wheel can be locked in the upper position, it allows the roof to move freely without the motors running.

The motor has a low profile and a solid aluminum and stainless steel housing that can be painted in any RAL color.

The controller and transformer are in a waterproof housing (IP6) and the control unit is supported in several languages: English, German, French and Dutch.



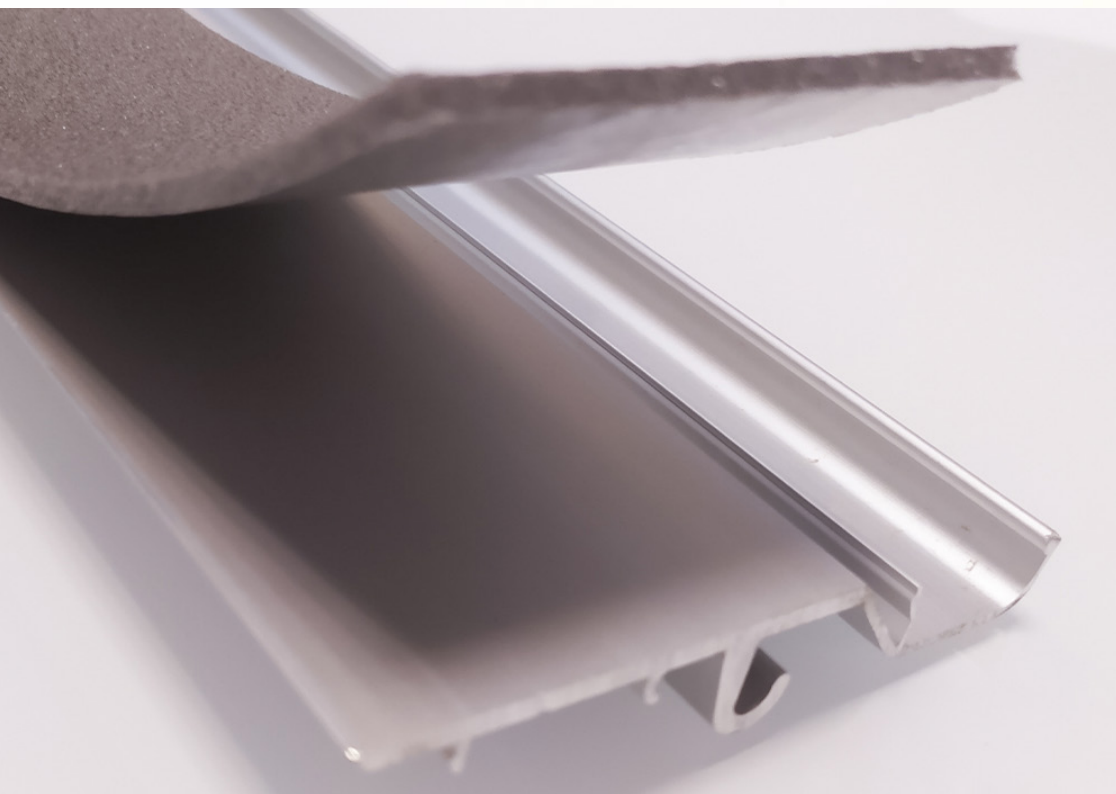


Aluna® Soundproofing mat

The right base for the guides is a key element of the infrastructure roofing, the excellent quality of which always pays for itself exploitation. The Aluna® soundproofing mat is a high-quality foam self-adhesive, resistant to various weather conditions, including UV radiation and moisture.

Flexible, yet durable material of the Aluna® soundproofing mat is a perfect connection between the ground and the guides, eliminating minor unevenness of the underlay, protecting against dust penetration, air and water and increasing the flexibility of the entire structure.

The Aluna® soundproofing mat gives the possibility of a comfortable, quiet and smooth guiding of the roof segments, thus increasing convenience of use and ensuring investment security for years.

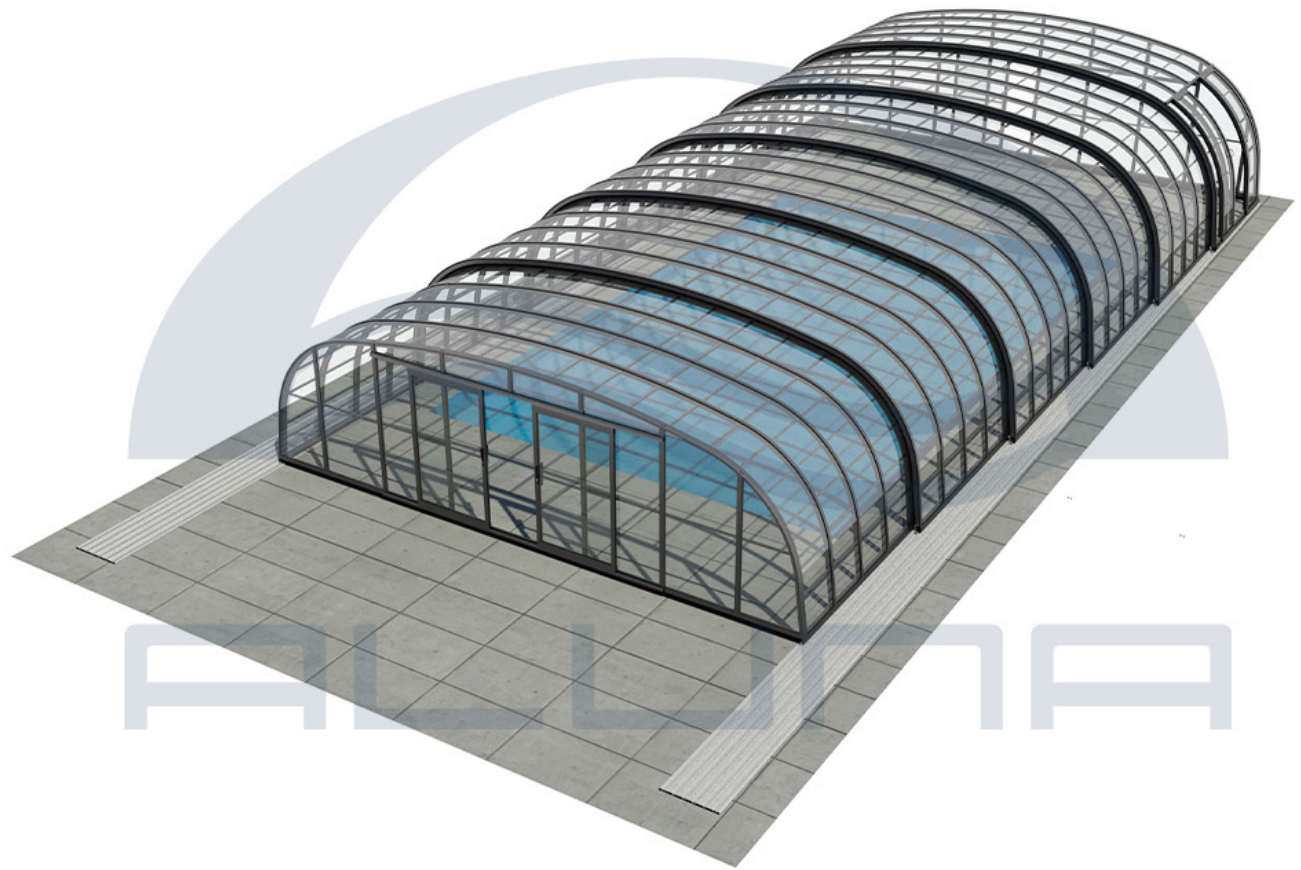


Aluna® Pro - High line



Aluna® Opera

Aluna® Pro High line



Ideal for people who also want to go outside during the season, take full advantage of the possibilities of the covered area relaxation.

Aluna® H2O XXL

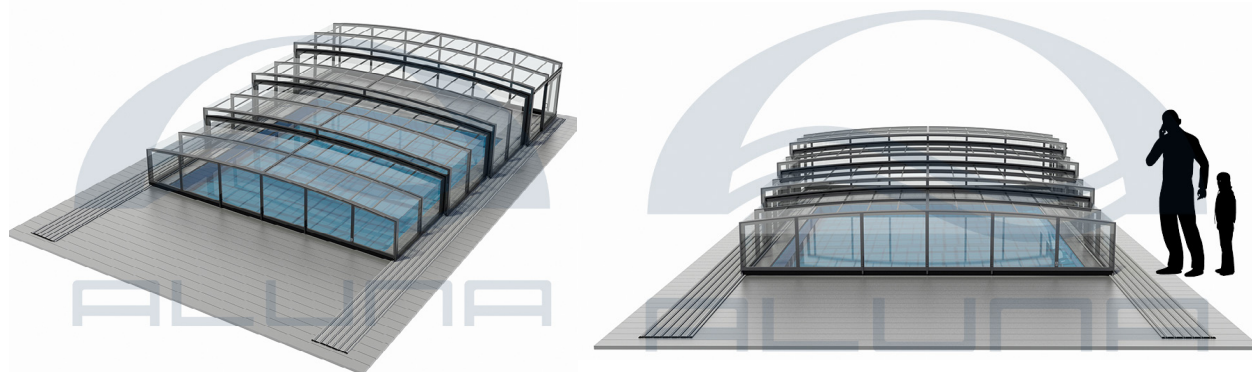
Aluna® Pro - High line

Advanced technology

Aluna® H2O XXL intrigues with modern design and manufacturing technology. Is unique, a very modern roof that looks great in the garden space.

A characteristic feature of this model is having inter-segment transition walls and a large difference in height between successive segments, which allows you to get high structure in one part and low in the other.

The entire structure of the roof is designed with reinforced Aluna® XXL Construction profiles, thanks to which it is characterized by increased rigidity, and the addition of sliding doors as standard ensures the comfort of using the swimming pool area.



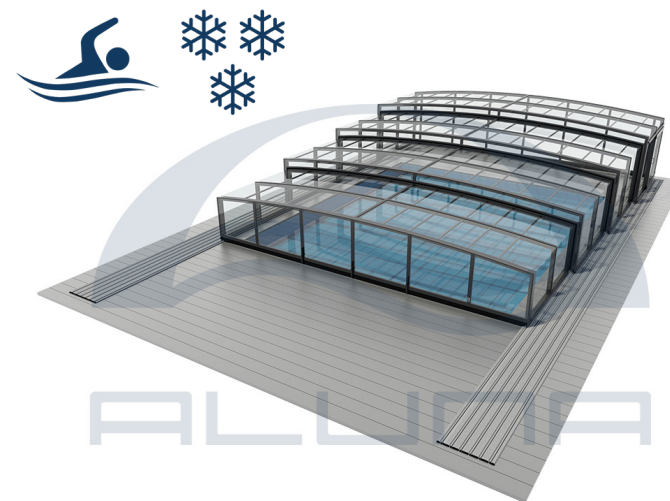
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.50 m to 20.46 m
Roof height:	from 0.90 m to 2.55 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment / front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

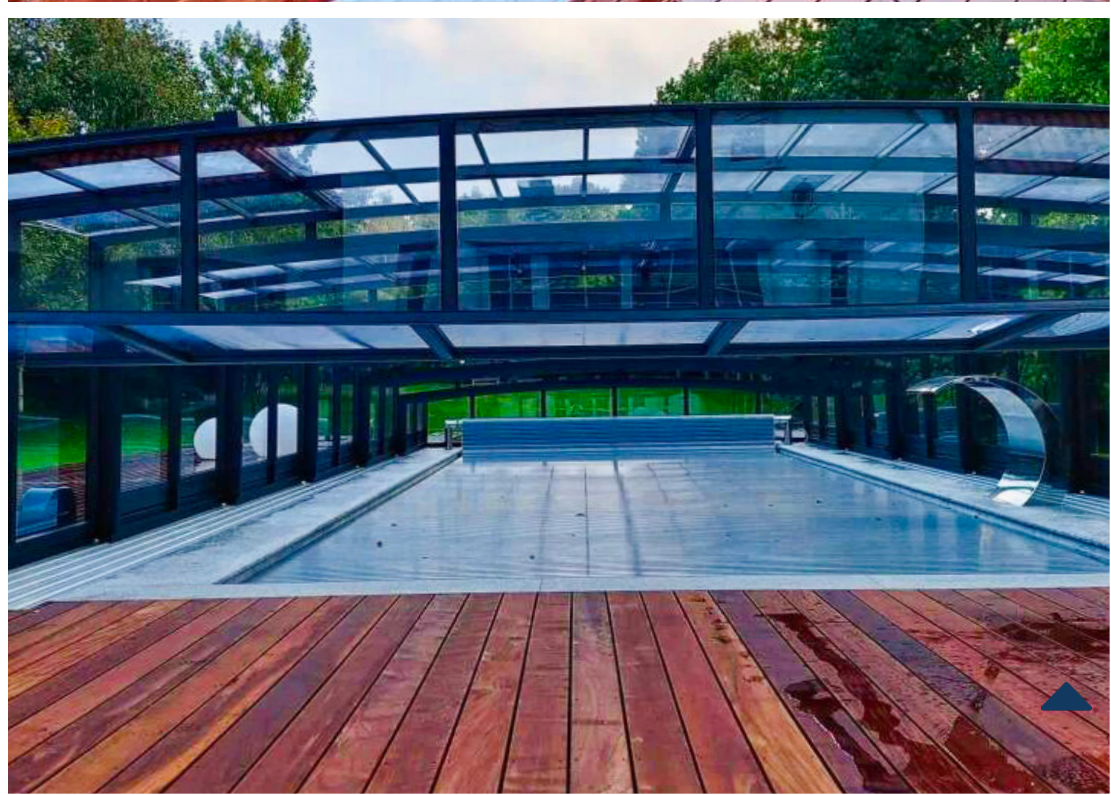
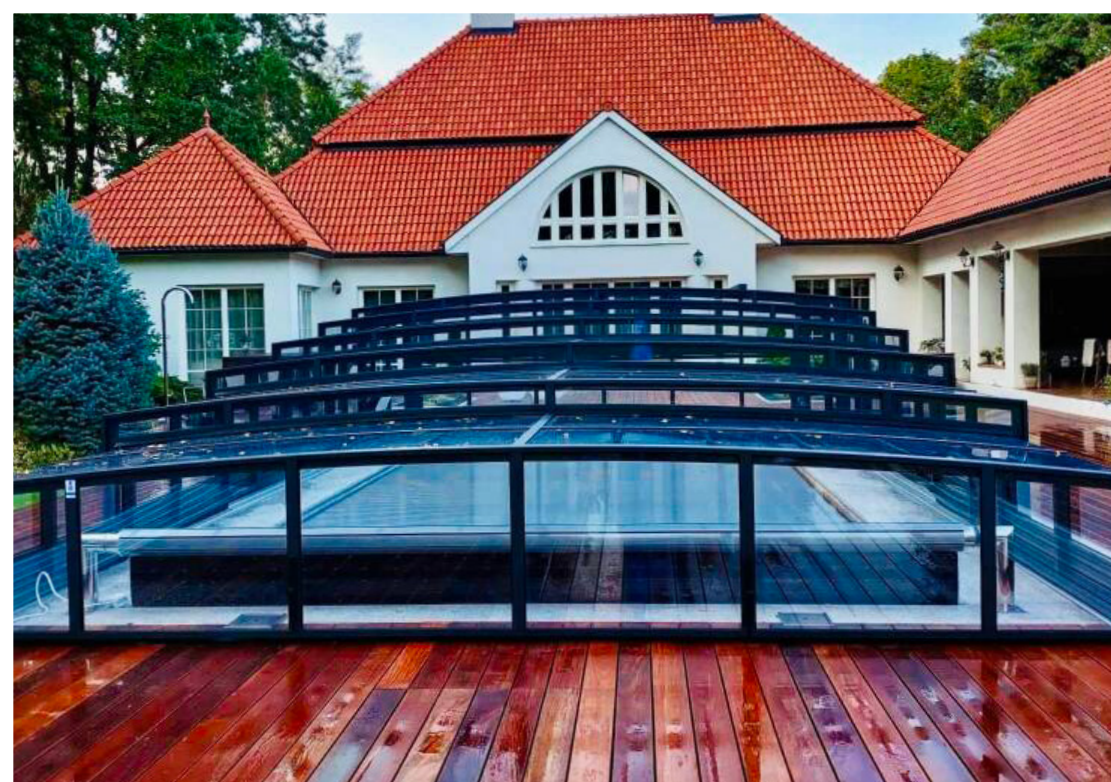
- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® Delta II

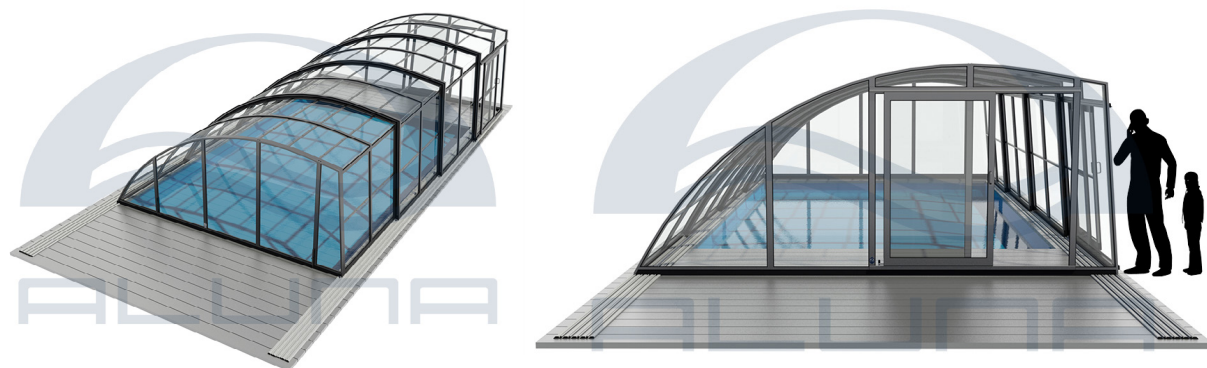
Aluna® Pro - High line

Modernity

Aluna® Delta II is an arched shape on the one hand, and a vertical wall on the other, which together results in an unusual one freedom in organizing the internal space of the pool.

Thanks to the rounded shape of the side part, the construction perfectly eliminates problems with snow and effectively drains rainwater.

A very important element is also the extremely functional and useful entrance door located in gable wall, giving the user free access to the pool area. An additional advantage is the fact that the roof also has the option of using side sliding doors, which gives two-way access to the pool.



Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

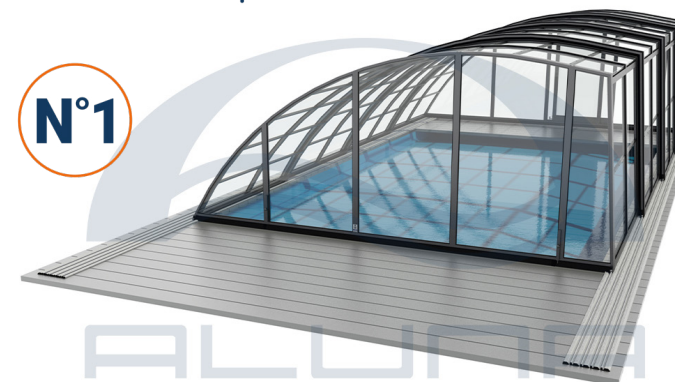
Roof width:	from 4.00 m to 7.75 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 1.90 m to 2.85 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



N°1



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







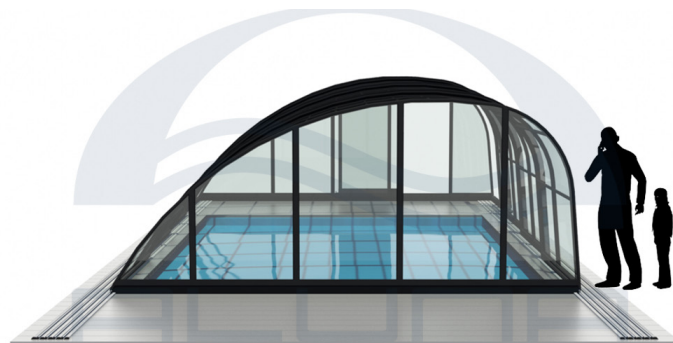
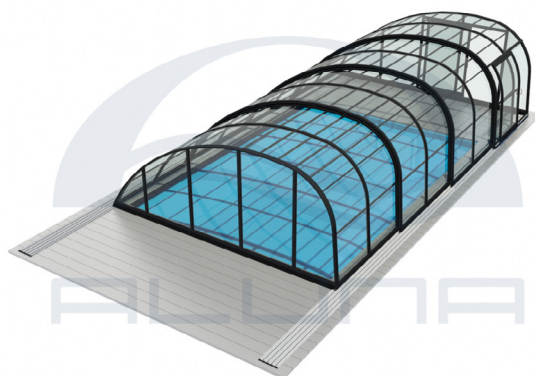
Aluna® Oceanum

Aluna® Pro - High line

Modernity

New arrival in the Aluna® High Line - maintaining the functionality of the Aluna® Delta II model with a completely new, oval shape.

Do you like relaxing on a sun lounger by the pool? This type of roof allows for comfortable swimming, moving around, playing and designing a long beach with a higher side wall, and the wide door on the gable wall provides a functional entrance to the pool area and is also a very convenient way of ventilation. Additionally, due to its rounded shape, the structure effectively drains rainwater and ideally eliminates problems with accumulated snow, which limits the frequency of snow removal from the structure in the winter.



Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

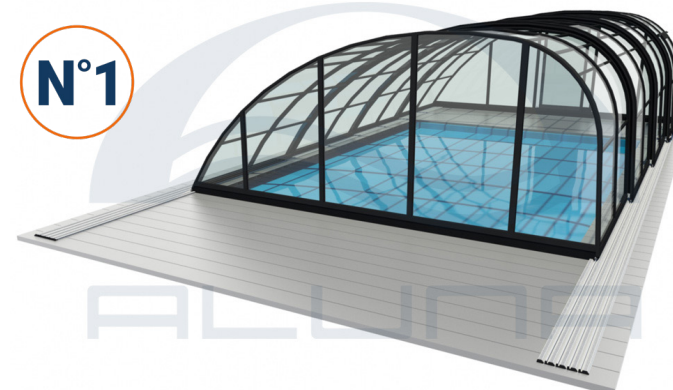
Roof width:	from 4.00 m to 7.75 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 1.90 m to 2.85 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



N°1



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® Opera

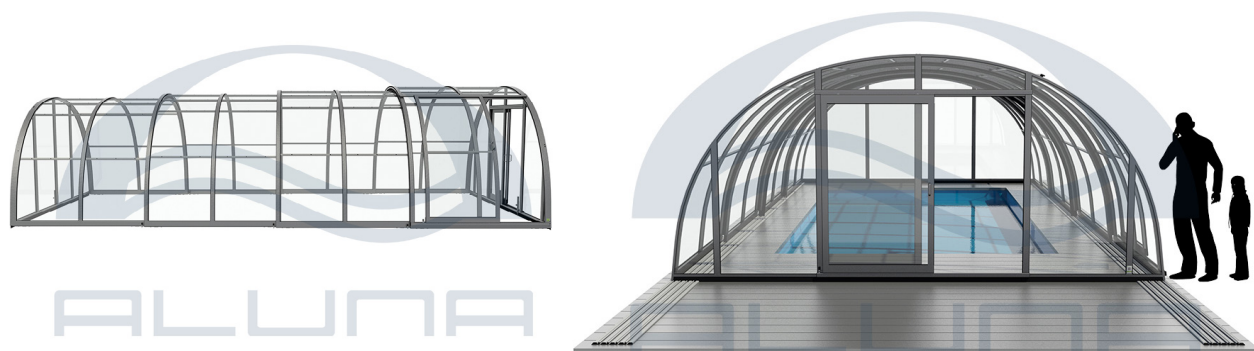
Aluna® Pro - High line

No restrictions

This is one of the most popular tall Aluna® models. It was created to provide the largest usable space that can be obtained along all four edges of the pool, and the addition of a door as standard provides even greater freedom and comfort of use.

Arrangement of space in this way is ideal for relaxing, playing with children or meeting friends even on cloudy days.

Aluna® Opera was awarded the Gold Medal of the Poznań International Fair BUDMA 2007.



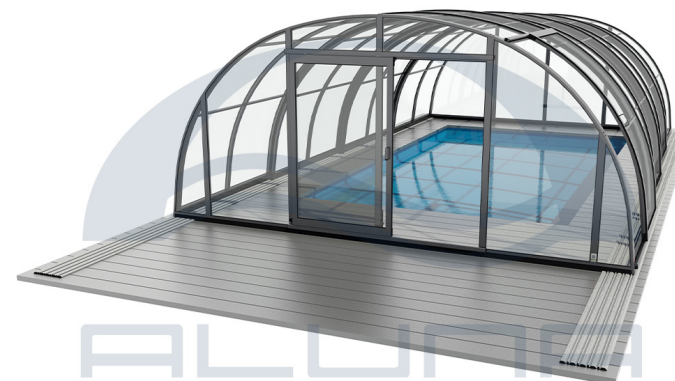
Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 4.00 m to 7.00 m
Roof length:	from 6.56 m to 19.73 m
Roof height:	from 2.02 m to 3.08 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment / front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.

An example Aluna® model according to the PN-EN 1993 standard:

profile: Aluna® AIR XXL 2 System
filling: solid PC 4mm

Snow load:

150 kg/m2



The roof is certified:
**AFNOR C.E.I.P. NORME
NF P90-309 +A1**







Aluna® Orion

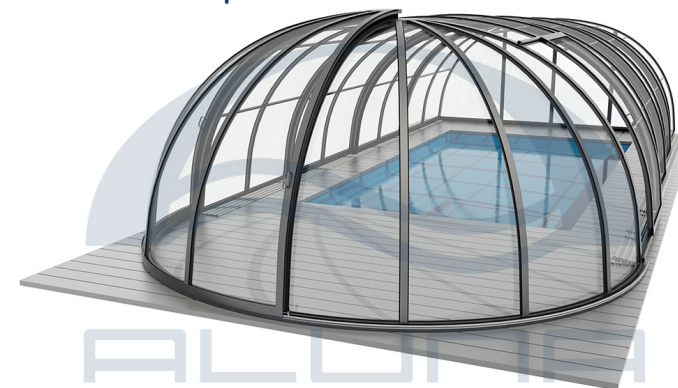
Aluna® Pro - High line

Breaking conventions

Aluna® Orion is an extremely interesting Aluna® roof with a very functional shape that gives it a wide range of space arrangement options.

The opening dome together with the adjacent, fixed segment create an ideal place to rest, while the remaining part of the roof is telescopic, which allows you to freely open/close the canopy depending on the weather.

The structure also has a side door on the largest sliding segment, which gives the opportunity for smooth communication within the pool area.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 4.00 m to 7.25 m
Roof length:	from 9.86 m to 20.90 m
Roof height:	from 2.04 m to 2.87 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment / front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







Aluna® Admiral

Aluna® Pro - High line

Style and comfort

It is a roof with exceptionally high strength parameters and an extremely attractive appearance. The almost vertical side walls of the structure and the addition of the door give unlimited possibilities of arranging the beach, while enabling extraordinary comfort of communication, swimming and being in the water.

In addition, the roof, thanks to its arched structure in the upper part, perfectly reduces problems with the need for frequent snow removal and freely drains rainwater.



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 4.00 m to 7.25 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 1.90 m to 2.94 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment / front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

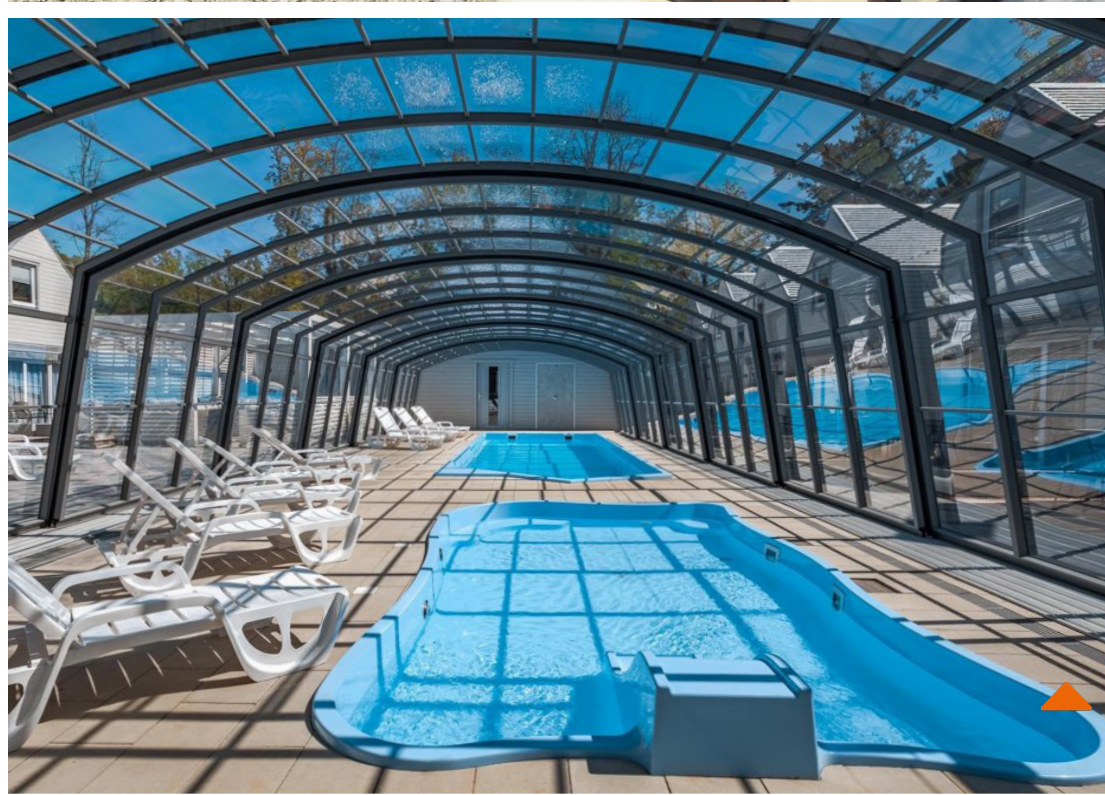
Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



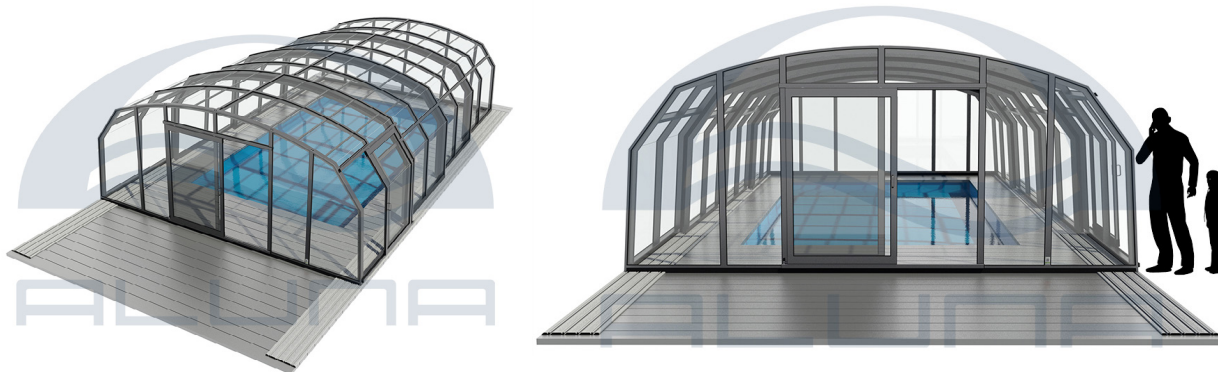
Aluna® Pacyfik

Aluna® Pro - High line

Excellence in every respect

This model has been designed for customers who do not want to be limited in their swimming pool space. Almost vertical walls with a maximum height in the entire width range make the Aluna® Pacyfik roof extremely functional and comfortable. It gives you the opportunity to swim freely, move along the walls of the structure and play in the water.

The entire roofing is made of the reinforced Aluna® XXL Construction profile, thanks to which the construction is extremely durable and rigid. The side walls are made of bent polycarbonate solid board, which allowed to eliminate the angle profile and increase the aesthetics of the roof. Doors allowing free communication are included as standard.



Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 4.00 m to 7.25 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 1.88 m to 2.93 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment / front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
PC 10 mm/PC 4 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow.
Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







Aluna® Aluwall

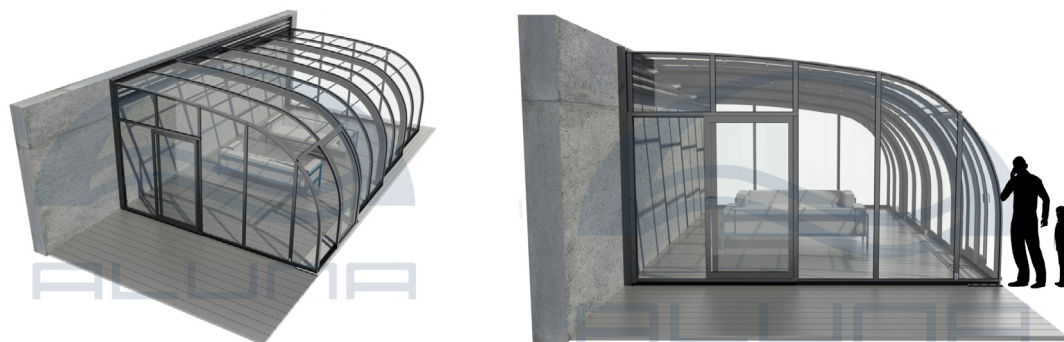
Aluna® Pro - High line

Relaxation zone

The Aluna® Aluwall pool roofing is ideal for pools located along a building or wall. It fits perfectly into the existing architecture, adding a modern character to it. The upper guide of the Aluna® Aluwall roofing is attached directly to the wall of the building, thanks to which this project will be perfect as a form of extending the home space.

Thanks to its specific design, this roof gives you a lot of possibilities - by simply sliding the segments apart, you are in the open air and take advantage of all the advantages of being outside, and at the same time the roof can be closed when the weather conditions are unfavorable. The addition of a door gives the possibility of free communication between the house and the garden.

Although the Aluna® Aluwall roofing does not have as high tightness and thermal insulation as stationary winter gardens and is a roof for a swimming pool, not a terrace, it enlarges the usable space of the house, giving an additional room which, thanks to its harmony with the surroundings, is conducive to relaxation.



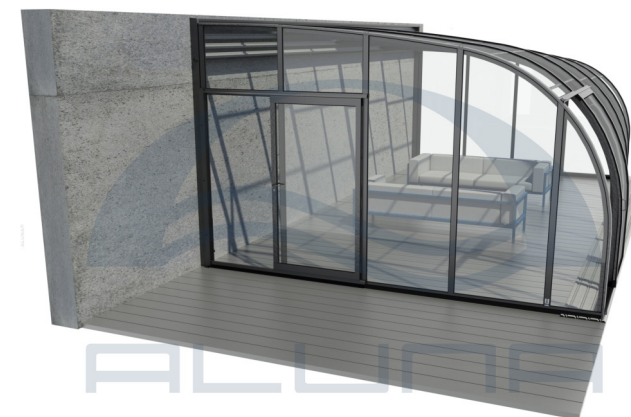
Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 6.75 m
Roof length:	from 4.42 m to 17.92 m
Roof height:	from 2.36 m to 3.56 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	on the largest segment / front wall
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



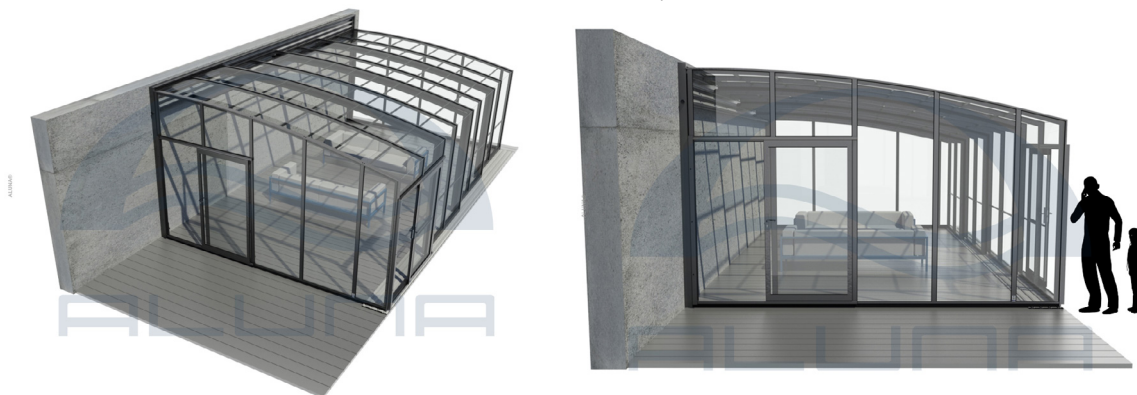
Aluna® Aluwall III

Aluna® Pro - High line

Relaxation zone

Modern style combined with functionality typical of structures adjacent to the building - this is Aluna® Aluwall III. It is a perfect combination with the architecture of the house, regardless of the style in which it was made, and the addition of a door gives the possibility of free communication between the house and the garden.

Practical, vertical walls guarantee a large usable space and completely protect against the wind, and the shape of the roof segments ensures proper drainage of water, or in the case of winter - snow. Although the Aluna® Aluwall III roofing does not have such high tightness and thermal insulation as stationary winter gardens and is a roofing for a swimming pool, not a terrace, it enlarges the usable space of the house, providing additional room, which, thanks to its harmony with the surroundings, is conducive to relaxation.



Technical Specifications

Profile: AIR 2 System / AIR XXL 2 System

Roof width:	from 3.00 m to 6.25 m
Roof length:	from 4.42 m to 17.92 m
Roof height:	from 2.38 m to 3.66 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/front wall
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

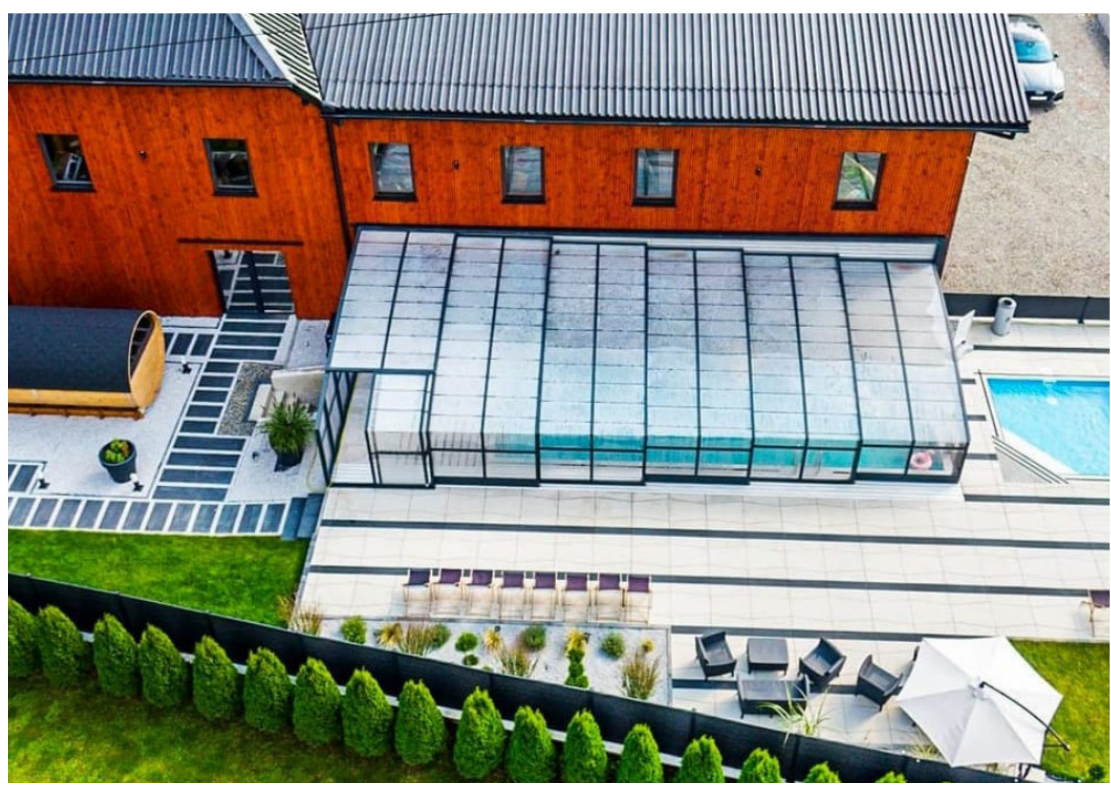
 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







Aluna® Aluwall III

Aluna® Organic Line

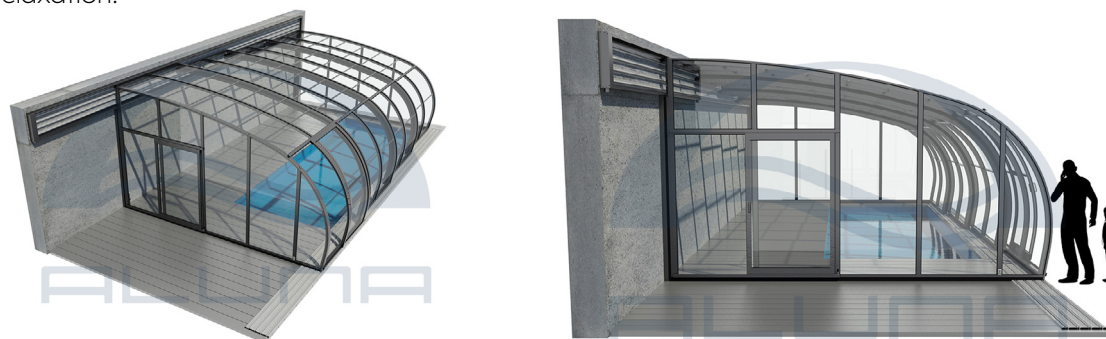
Aluna® Pro - High line

The perfect complement to your space

Aluna® Organic Line is a model inspired by nature and the environment, an example of Aluna® ergodesign.

The Aluna® Organic Line telescopic roof is characterized by very streamlined and aerodynamic shapes. On the one hand, it is mounted on the guide to the wall of the building, making it a perfect solution not only for houses, but also for restaurants or hotels, and the addition of a door gives the possibility of free communication between the house and the garden, which further emphasizes the functionality of this structure.

Although the Aluna® Organic Line roofing does not have as high tightness and thermal insulation as stationary winter gardens and is a roof for a swimming pool, not a terrace, it enlarges the usable space of the house, giving an additional room which, thanks to its harmony with the surroundings, is conducive to relaxation.



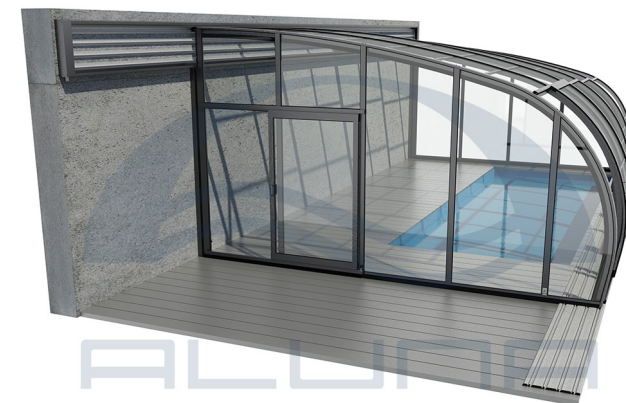
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 7.00 m
Roof length:	from 6.56 m to 17.92 m
Roof height:	from 2.20 m to 3.44 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the front wall
Lock/arrest:	on key - 1 sided
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® Organic Line 

Methods of ventilation

A Passive ventilation

Aluna® passive ventilation is the latest technological solution, high efficiency and modern design.

This system is equipped with a glazing diffuser, which is made of aluminum profiles with a thermal break enabling control of the air flow - adjustment is made by changing the cross-section of the slot.

The internal profile is perforated and functions as a screen against insects, and a special cover guarantees excellent resistance to rainwater. Thanks to this solution, we have excellent ventilation without the risk of insects, leaves or rainwater getting into the pool area.

Aluna® passive ventilation has been designed for use in terraces, winter gardens and swimming pool roofs.



B Aluna® CLICK-CLACK

Aluna® CLICK-CLACK is a ventilation module that has been designed specifically for use in swimming pool roofing. It enables multi-stage, quick and safe ventilation of the room, evaporation or lowering the temperature of the space under the roof, and the attached handles ensure comfortable use of the system.

The Aluna® CLICK-CLACK system is usually installed full-width in one or two gable walls. It is equipped with a rubber sealing apron and reinforced hinges made of technopolymer based on polyamide (PA) and fiberglass, which gives them very high durability and resistance, and the internal flap lock allows you to easily and conveniently set the opening angle of the module.

The Aluna® CLICK-CLACK system is up to 10 cm high.

The solution above 10 cm is a hinged hatch in the Aluna® system.



C Sliding window in the gable wall

It is an excellent and simple way of ventilation. Windows are usually mounted on two opposite gable walls, which enables efficient and smooth air flow. Sliding windows, thanks to their construction, are resistant to sagging and easy to use, and the possibility of using a mosquito net to protect against insects makes them the most frequently chosen solution.



D A tilt window in the gable wall

The tilt window is an alternative to the tilt hatch and, apart from ventilation properties, it also allows you to bypass obstacles such as a pool spout or a ladder.



E Aluna® hinged flap

The Aluna® hinged hatch is also an excellent way of ventilation. It is an individual solution, tailored to the needs of a given project.

The hinged hatch is installed in the gable wall not only for ventilation purposes, but also to avoid any obstacles, e.g. a pool roller blind, so its width can be any, while the height cannot be greater than $\frac{1}{2}$ of the height of the front wall.



Polycarbonate - the best solution for pool roofing

The physical, thermal and chemical properties of polycarbonate make this material perfect as a roof filling swimming pool.

Basic properties of polycarbonate:

- elasticity;
- transparency (LT up to 92% for colorless solid boards);
- good light transmission;
- lightness;
- high impact strength (impact resistance);
- good thermal insulation;
- it is non-flammable and self-extinguishing (fire classification B, s1, d0);
- high resistance to radiation (2UV).

Compared to glass, polycarbonate has the same degree of transparency but half the weight, as well as being 250 times more resistant to shocks.

The most commonly used types of polycarbonate include solid PC 4 mm and cellular PC 10 mm, and their thermal permeability is as follows:

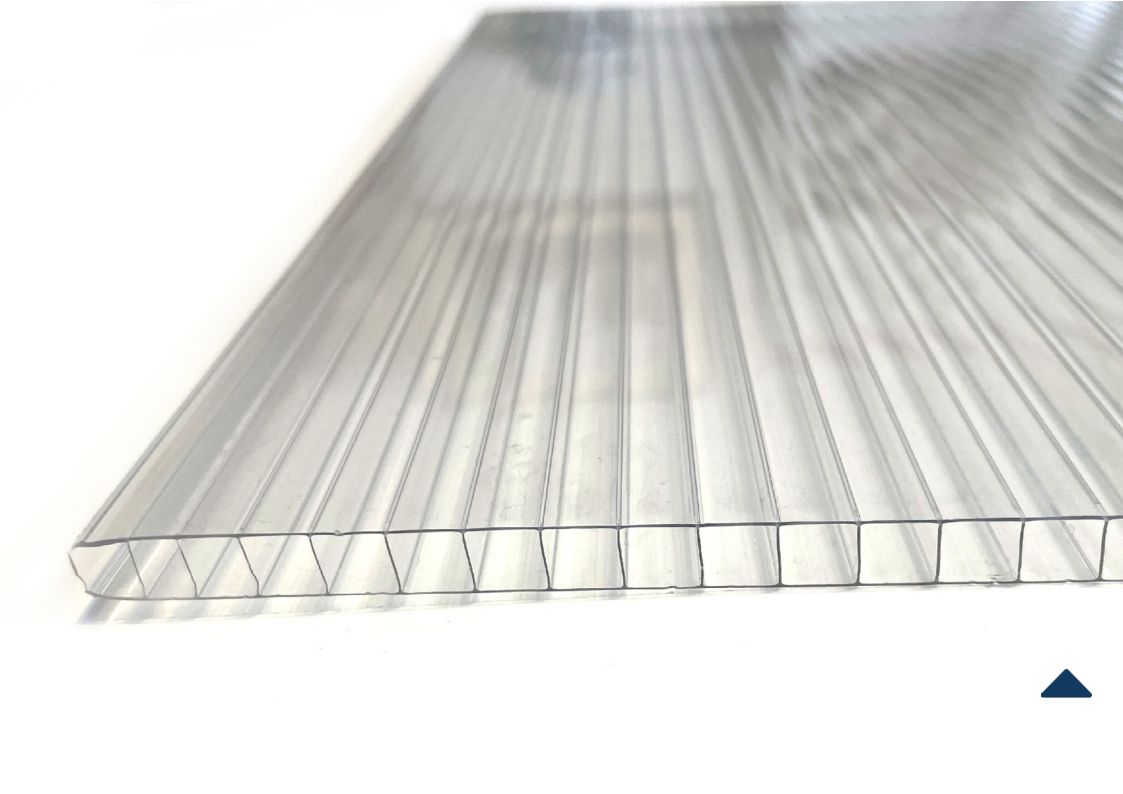
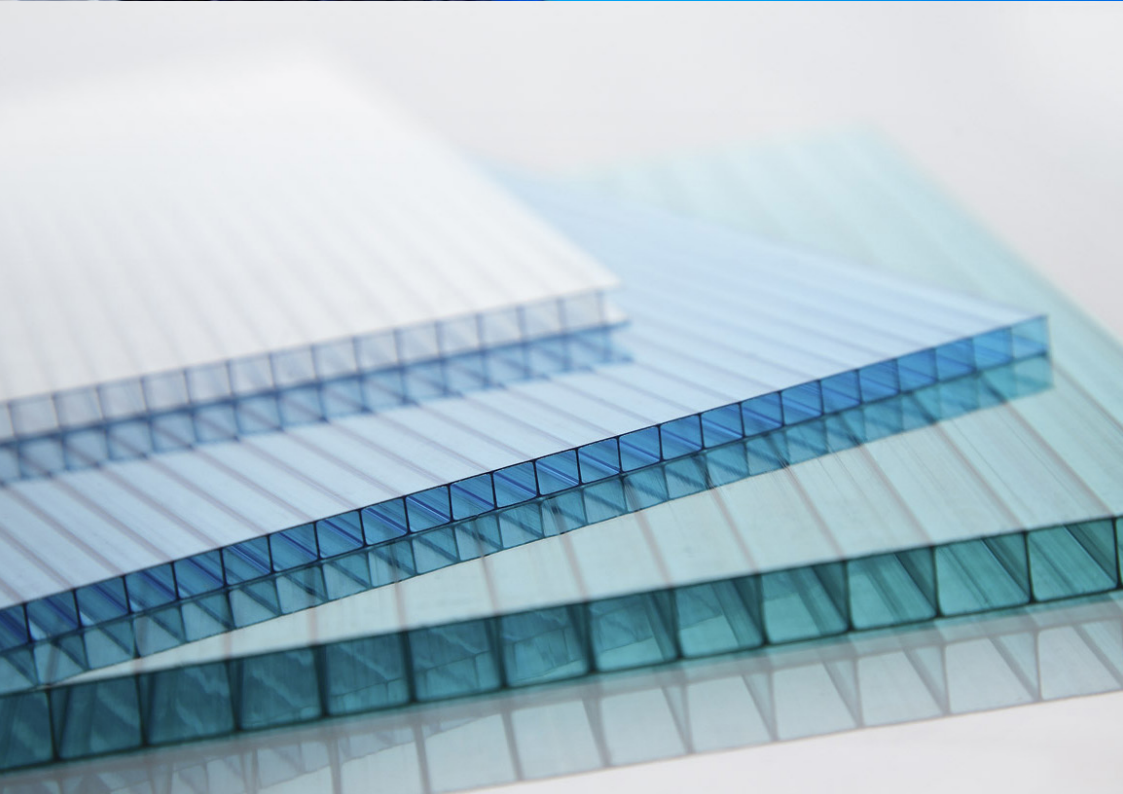
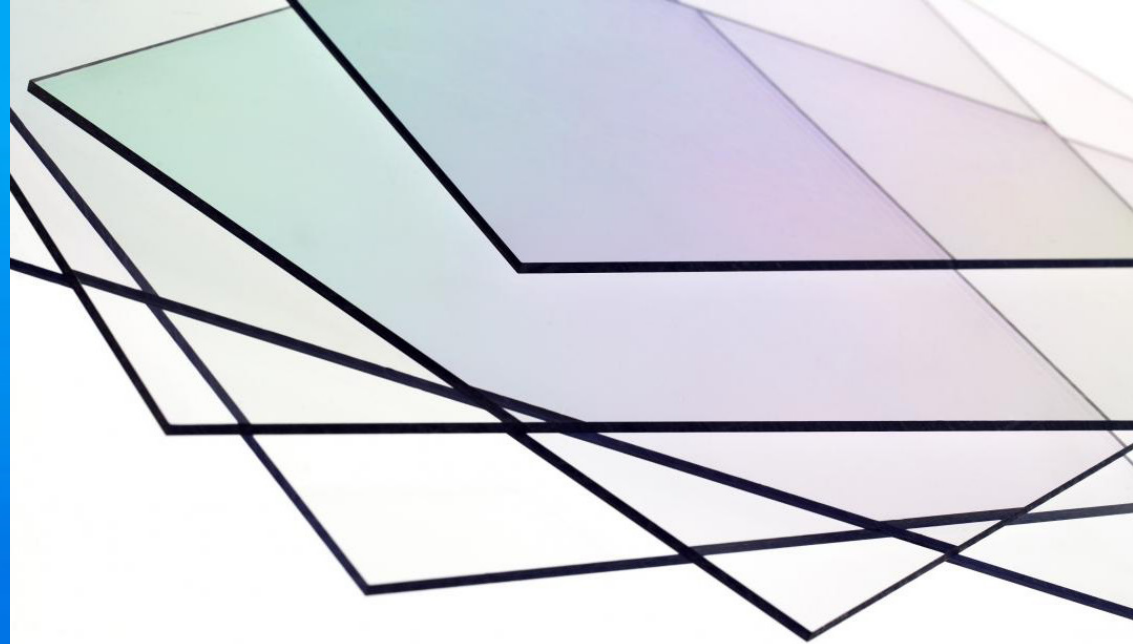
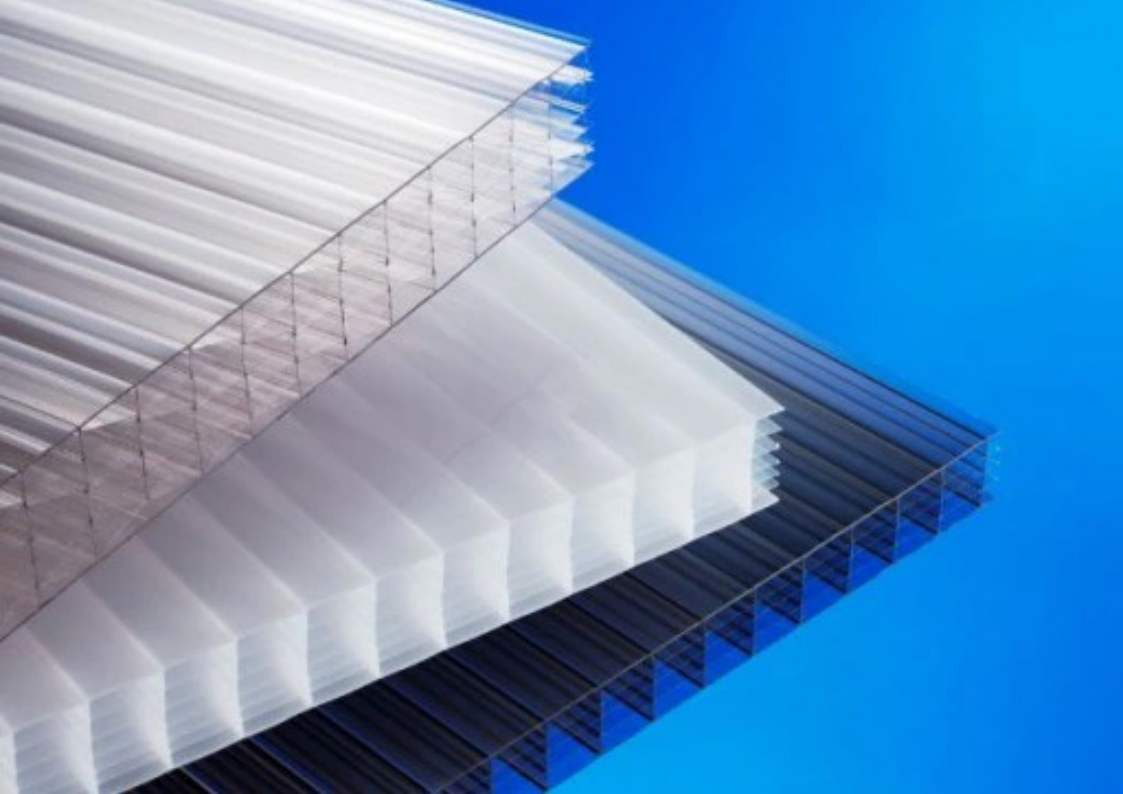
Solid PC 4 mm - 5.3 W/m²K

10 mm chamber PC - 3.02 W/m²K

The standard solution used for pool roofing is 4 mm solid PC, whose strength and thickness perfectly meet the requirements functional and usable in this type of construction.

The 10 mm chamber PC is a solution used entirely in Aluna® Wave economy, alternatively available in several models from the Pro line (Aluna® Atlanta, DUO, Classic, Opera, Organic Line, ArtSpa, Opera II) and in some mixed variants (Aluna® Delta II, Orion, Admiral, Pacyfik) - the structure is less transparent, but the tubular structure makes such a roof perfectly maintain the temperature inside the structure.

Polycarbonate is available in the following colors: colorless, opal.



Types of protective coatings:

Powder paints used for painting the structure provide a surface with high resistance to chemical and mechanical factors as well as abrasion. In addition, powder paints are completely safe for the environment, and no harmful solvents are used in the painting process.

Fine structure - characterized by very good resistance to light and weather conditions.

Fine metallic structure - characterized by very good resistance to light and weather conditions, gives a characteristic, metallic glow.

Anti-corrosion coating - anti-corrosion protection consists in painting the structure in the C4/C5 class, which translates into high resistance to water, UV, salt, acid rain and aggressive environment.

Epoxy primer - is a mixture of epoxy resin with a high level of cross-linking, which is responsible for creating a barrier coating with effective chemical resistance that isolates the material from environmental factors. In addition to epoxy resin, epoxy primers contain anti-corrosion additives that reduce the rate of corrosion reaction, as well as preparations ensuring good adhesion of the primer to the substrate. Anti-corrosion epoxy primer is distinguished by excellent corrosion protection and good adhesion.



RAL Palette

RAL 1013		RAL 6005		RAL 7022		RAL 7047		RAL 9006	
RAL 1015		RAL 6009		RAL 7024		RAL 8001		RAL 9007	
RAL 1032		RAL 6011		RAL 7030		RAL 8003		RAL 9005	
RAL 3000		RAL 6019		RAL 7031		RAL 8004		RAL 9010	
RAL 3004		RAL 6021		RAL 7032		RAL 8007		RAL 9011	
RAL 3005		RAL 7001		RAL 7035		RAL 8011		RAL 9016	
RAL 3020		RAL 7004		RAL 7036		RAL 8012		RAL 9017	
RAL 5002		RAL 7005		RAL 7037		RAL 8014			
RAL 5003		RAL 7006		RAL 7038		RAL 8016			
RAL 5005		RAL 7010		RAL 7039		RAL 8017			
RAL 5008		RAL 7011		RAL 7040		RAL 8019			
RAL 5010		RAL 7012		RAL 7042		RAL 8022			
RAL 5011		RAL 7013		RAL 7043		RAL 9001			
RAL 5013		RAL 7015		RAL 7044		RAL 9002			
RAL 5014		RAL 7016		RAL 7045		RAL 9003			
RAL 5015		RAL 7021		RAL 7046		RAL 9004			

Note: The colors presented in the template are for illustration only and do not correspond 100% to the real colors.



Aluna® BOX

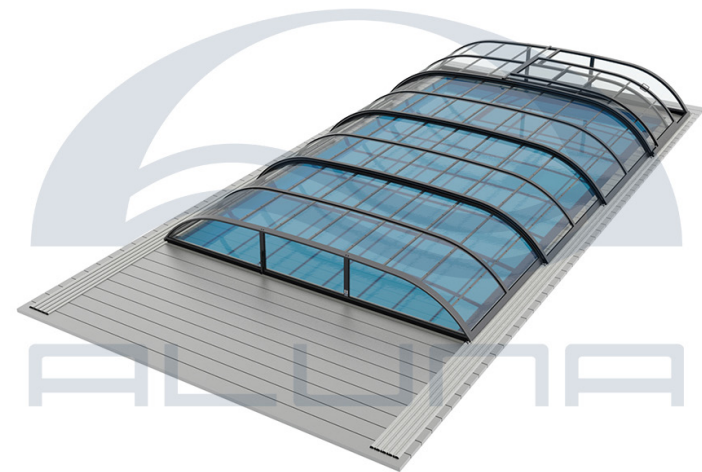
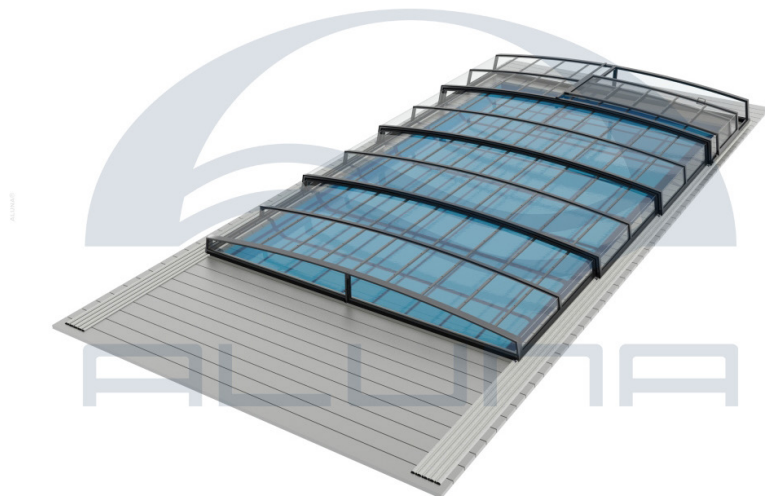
Aluna® BOX – a new proposition for those of you who like to take matters into your own hands.

Aluna® BOX is a kit for self-assembly in which you will find everything you need to install the pool cover.

What do you gain by choosing Aluna® BOX?

- pool roof with a harmonious shape, easily draining rain, in a modern anthracite color, filled with 3 mm solid polycarbonate
- the set includes ready-made gable walls, doors, guide extensions, mounting pins and all other elements necessary to assemble the pool roof
- quick delivery time (you order the ready product and then wait for delivery)
- a proven solution that, thanks to many years of experience in production, was able to be compressed into the box
- full and professional care of your order

Together with Aluna® BOX you will receive an assembly video, warranty conditions and assembly instructions.



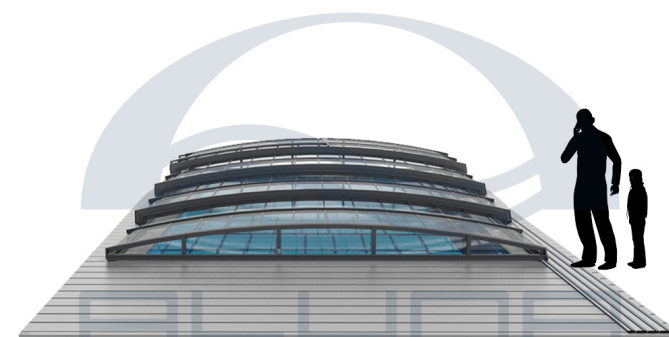
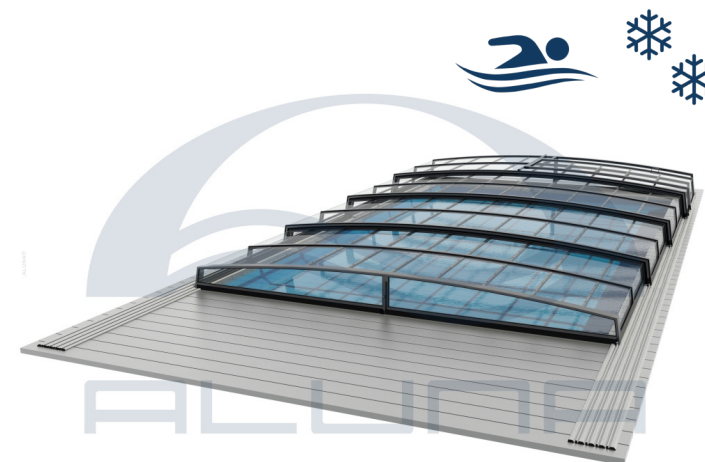
Aluna® Comfort BOX

Minimum order quantity of Aluna BOX: 8 pieces

model	number of segments	width	length
Comfort BOX S	3	3,25	6,56
Comfort BOX M	3	3,75	7,76
Comfort BOX L	4	4,25	8,70
Comfort BOX XL	4	4,50	8,70

Comparison:

Basic configuration	Aluna® Comfort	Aluna® Comfort BOX
Construction profile	40x55 mm	40x55 mm
Polycarbonate	solid - 4 mm	solid - 3 mm
Closing	on key	no key
Color	any from the RAL palette	RAL 7016
Rollers (segment)	8 pcs	4 pcs
Extension of the guides	individual	fixed
Ready section/door	yes	no
Ready gable walls	yes	yes
Ready holes in the guides	yes	no
Ready holes for mounting walls	yes	no
Rivets - fastening elements	black	RAW (no paint)
Assembly pins for guides	concrete/wood/steel	universal



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For Aluna® BOX:

Warranty: 2 years

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



Aluna® Comfort BOX ▲

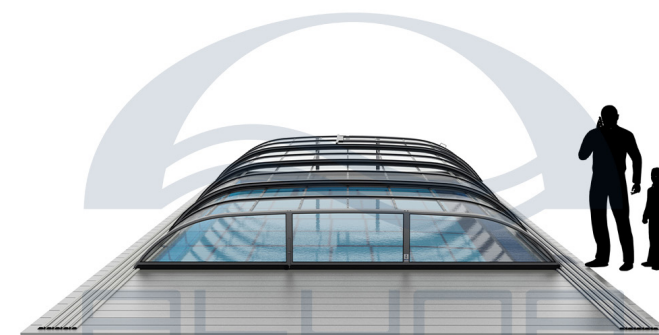
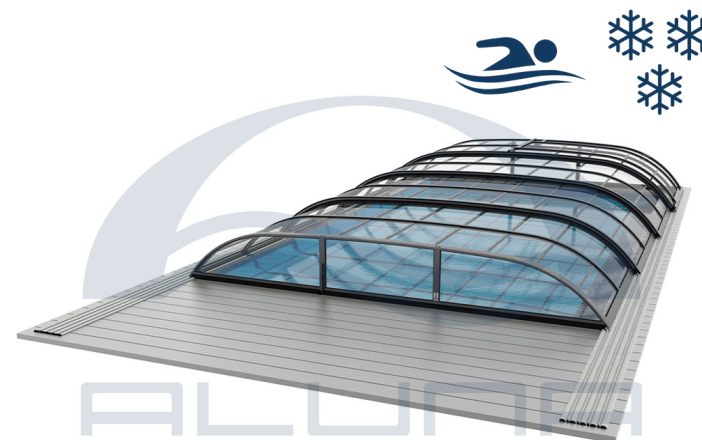
Aluna® Wave BOX

Minimum order quantity of Aluna BOX: 8 pieces

model	number of segments	width	length
Wave BOX S	3	3,25	6,56
Wave BOX M	3	3,75	7,76
Wave BOX L	4	4,25	8,70
Wave BOX XL	4	4,50	8,70

Comparison:

Basic configuration	Aluna® Wave	Aluna® Wave BOX
Construction profile	40x55 mm	40x55 mm
Polycarbonate	solid - 4 mm	solid - 3 mm
Closing	on key	no key
Color	any from the RAL palette	RAL 7016
Rollers (segment)	8 pcs	4 pcs
Extension of the guides	individual	fixed
Ready section/door	yes	no
Ready gable walls	yes	yes
Ready holes in the guides	yes	no
Ready holes for mounting walls	yes	no
Rivets - fastening elements	black	RAW (no paint)
Assembly pins for guides	concrete/wood/steel	universal



Guarantee

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For Aluna BOX:

Warranty: 2 years

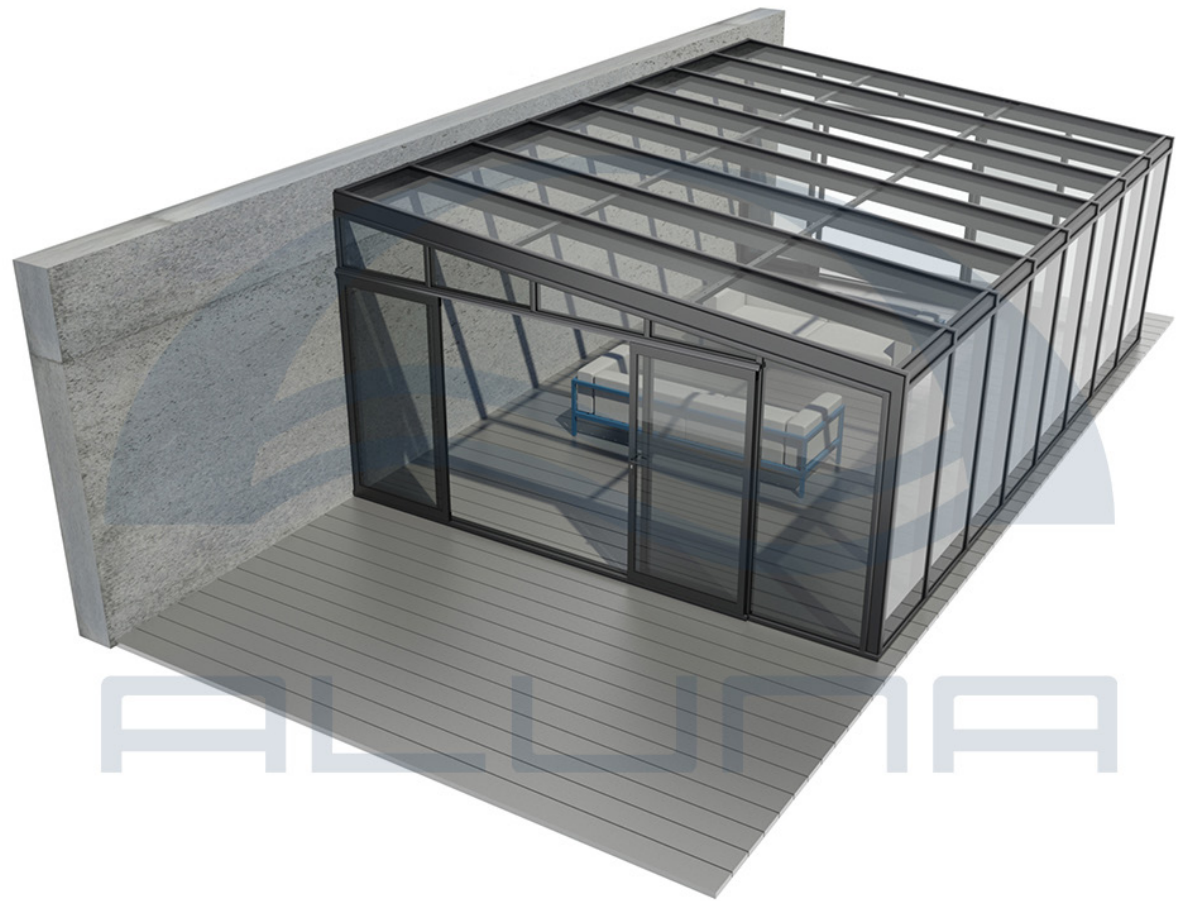
 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



Aluna® Wave BOX 



Gardens / Terraces



Architecture that allows you to get additional space with the functionality desired by the client.

Aluna® Summer Garden

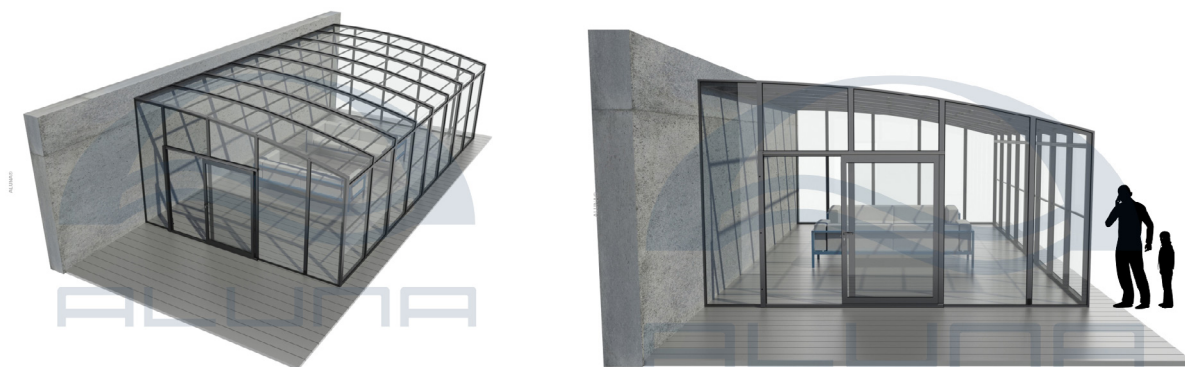
Individual project

Unlimited space

Practical, vertical walls give a large usable space and completely protect against the wind, and the roof structure ensures proper drainage of water, or in the case of winter - snow.

Aluna® Summer Garden adheres perfectly to the wall of the building, creating additional insulation, which guarantees less loss of home heat, and the addition of a door ensures free communication between the house and the garden.

Although the Aluna® Summer Garden roofing does not have such high airtightness and thermal performance as stationary winter gardens, it enlarges the usable space of the house, giving an additional room which, thanks to its harmony with the surroundings, is conducive to relaxation.



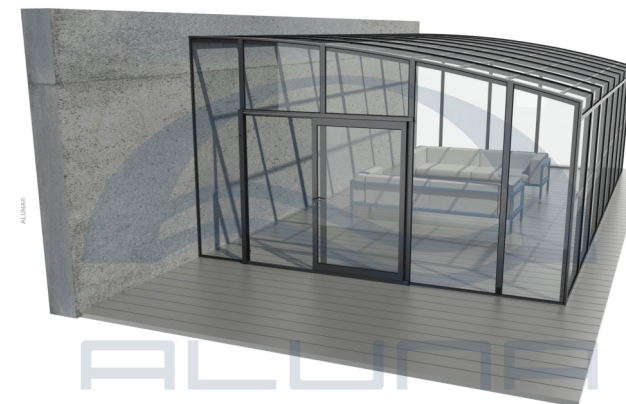
Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 3.00 m to 5.00 m
Roof length:	from 2.28 m to 16.57 m
Roof height:	from 2.47 m to 2.82 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/gable wall
Lock/arrest:	on key - 1 sided
Guides:	without
Color:	any from the RAL palette

Additional configuration:

Passive Ventilation
Anti-corrosion coating
Fine metallic structure



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

 The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



ALUNA®

Good quality has an impact on the planet. We are constantly implementing solutions that help to counteract climate threats.

Environmentally friendly aluminum

We design our products in accordance with the trends to shorten the supply chain and reduce CO2 emissions, choosing the best partners that favor the ecosystem. We make sure that our products are made of materials from proven and reliable sources.



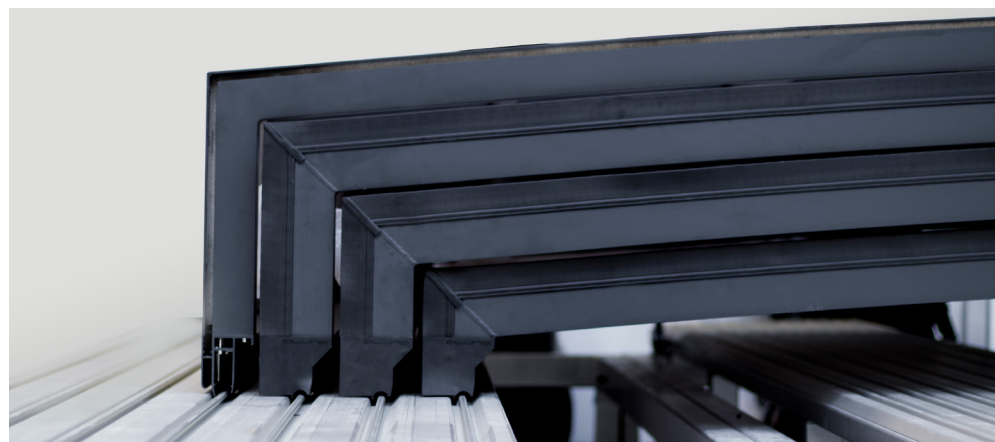
The raw product

At this stage, the roofing is installed for the first time. Based on the technical documentation, a detailed inspection is carried out, thanks to which we guarantee the absence of scratches and possible imperfections of the final product.



Finished product

After each element is covered with varnish, the structure is reassembled. At this stage, all roofing components and the precision of the applied varnish layer are checked. Only when the product passes all inspection points, it can be transferred to the Transport Department.



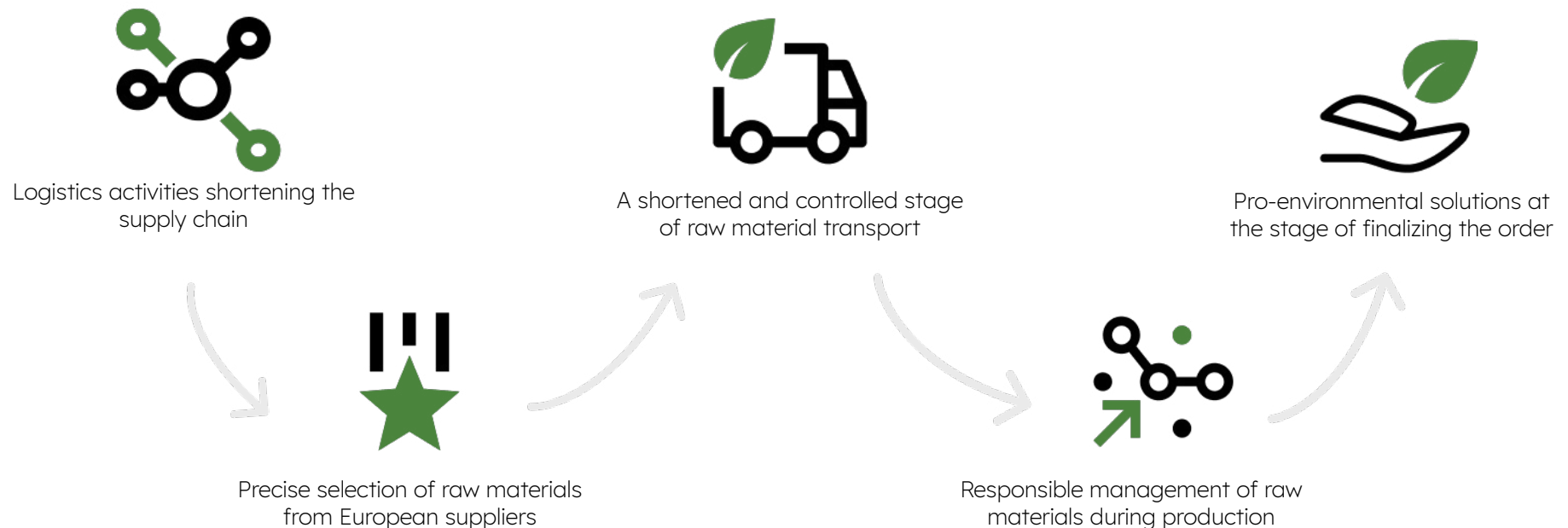
Sustainable production

Aluna® raw materials

In our industry, aluminum is the most important raw material. Aluminum Hydro® are environmentally friendly products and materials, derived from materials processed with the use of renewable energy, with great attention to quality standards.



Intelligent management of production processes and the synergy of information and operational technology systems makes the entire production process in Aluna® properly balanced, coordinated and dynamic.

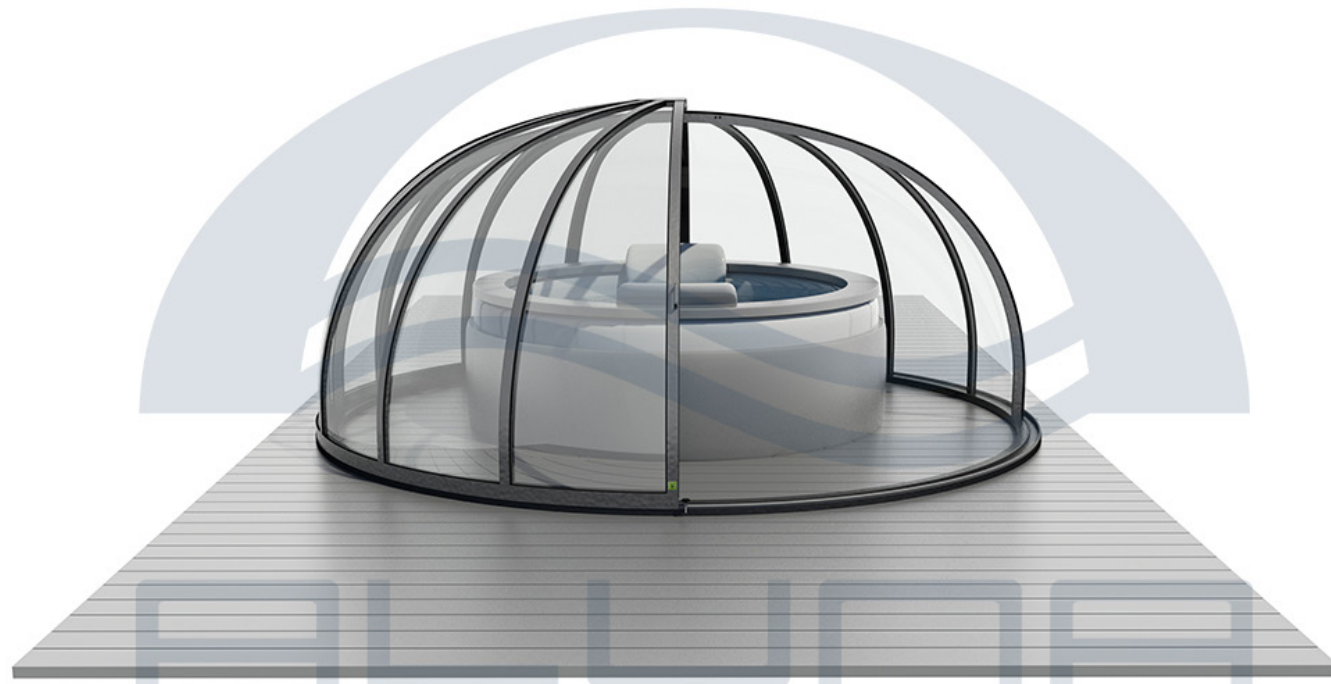


Aluna® SPA zone



Aluna® UFO

Aluna® SPA zone



Zabutowa SPA and JACUZZI zones -
intelligent solutions for the relaxation zone.

Aluna® ArtSPA

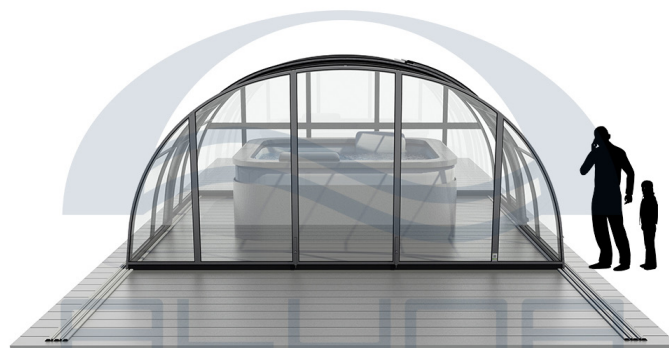
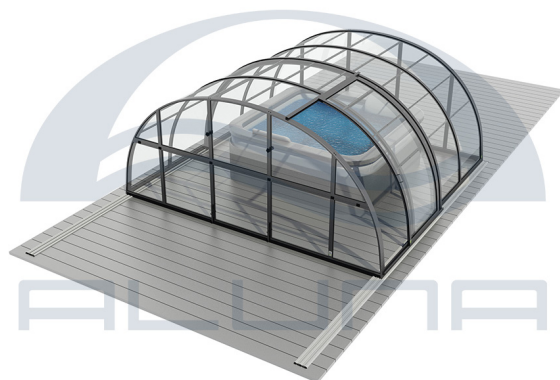
SPA zone

Your own relax and SPA zone

This model was created to protect small-sized facilities, such as home spas, but also smaller resorts. The minimalist and original form combines the features of high functionality and ergonomics.

The entire roofing can be completely slid outside the pool when the weather is favorable, which gives you the opportunity to take a bath in a completely open space, and the comfortable door allows you to use the relaxation zone in bad weather. The arched shape of the structure ensures the stability of the elements and guarantees easy cleaning of the roof and the pool.

In addition to protecting swimming pools or SPA tubs, this roofing can also be used as a modern garden infrastructure.



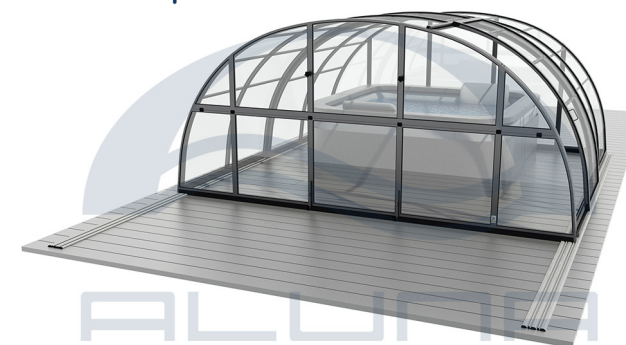
Technical Specifications

Profile: AIR 2 System

Roof width:	from 3.50 m to 5.00 m
Roof length:	from 3.50 m to 5.00 m
Roof height:	from 2.52 m to 2.65 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm



Guarantee

All canopies manufactured by Aluna® have their own unique certificate of authenticity and a unique Aluna® serial number.

Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® ArtSPA II

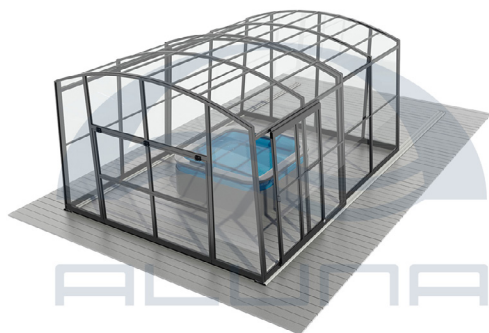
SPA zone

Your own relax and SPA zone

The construction was based on the top model Aluna® Admiral, the most important feature of which are straight side walls, thanks to which we obtain additional usable space. This is a huge advantage and an important feature, because it gives the opportunity to protect bathtubs even of very unusual and irregular shapes.

The entire roofing can be completely slid outside the pool when the weather is favorable, which gives you the opportunity bathing in a completely open space, and the comfortable door allows you to use the relaxation zone in bad weather.

Modern design, exceptional comfort of use - these attributes make it a worthy successor to its well-known and much-liked predecessor, Aluna®ArtSPa.



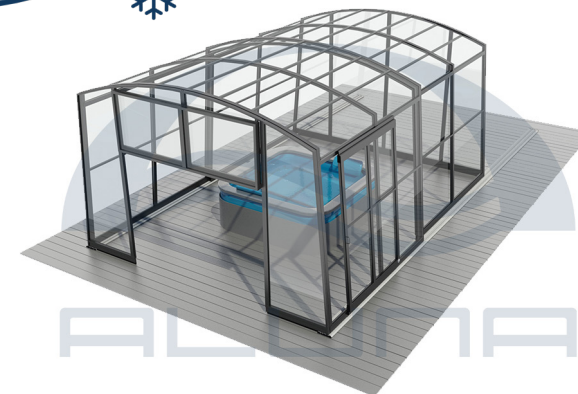
Technical Specifications

Profile: AIR 2 System

Roof width:	from 3.50 m to 4.50 m
Roof length:	from 4.42 m to 5.22 m
Roof height:	from 2.44 m to 2.55 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment
Lock/arrest:	key - 2 sides
Hinged hatch:	in standard
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Anti-corrosion coating
Fine metallic structure



Guarantee

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Aluna® guarantees:

For canopies from the Pro line:

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- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

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The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



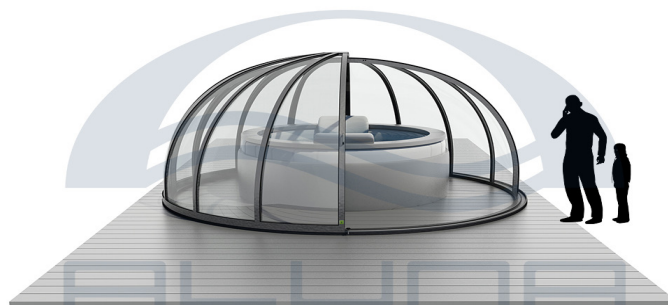
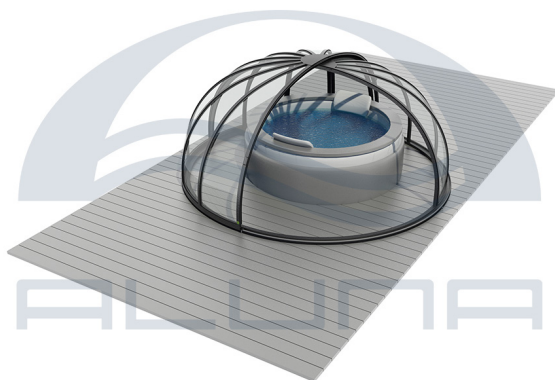
Aluna® UFO

SPA zone

Your own relax and SPA zone

Aluna® Ufo is a roofing designed for rounded bathtubs, so as to obtain a design whole of a roofing duo with a swimming pool. It consists of two segments, one fixed and one movable - sliding. Thanks to this solution, we can open the roof up to 180° and fully enjoy the charms of a sunny day.

The creation of this model based on Aluna® XXL Construction and the upper and lower guide system made it possible to obtain the safety and stability of the roof.



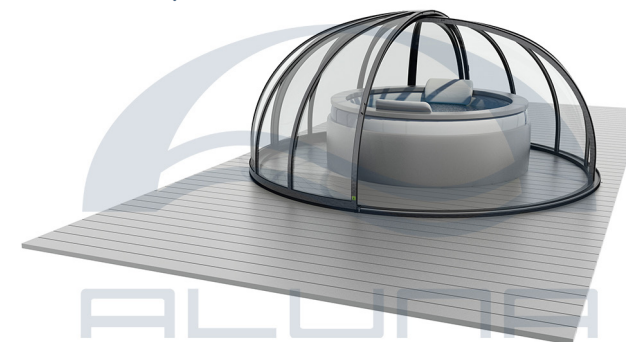
Technical Specifications

Profile: AIR XXL 2 System

Roof diameter:	from 3.50 m to 7.00 m
Roof height:	from 2.40 m to 2.70 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Lock/arrest:	key
Color:	any from the RAL palette

Additional configuration:

Anti-corrosion coating
Fine metallic structure



Guarantee

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Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

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The roof has a certificate:

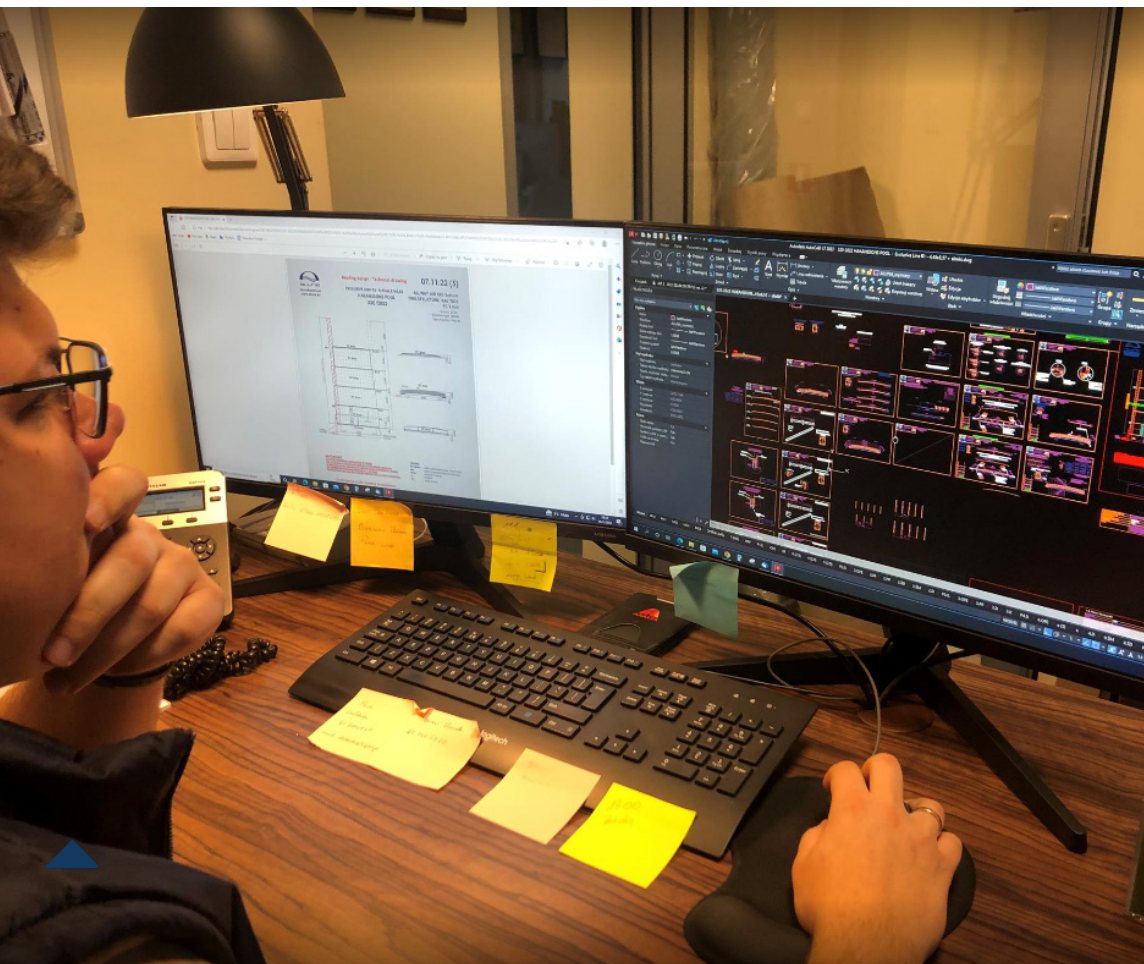
AFNOR C.E.I.P. NORME NF P90-309 +A1





Quality, which is our banner

At Aluna®, we manage through quality. To achieve this, we use the best technologies and maintain a constant dialogue with our clients. Their trust and appropriate communication drive us to continuous development, thanks to which our products are improved and adapted to the needs of the community, which translates into customer satisfaction.



We respond to your needs

Aluna® Design Office is much more than working out the best way to cover a given object. We go deeper to create solutions based on your needs. In Aluna® you have influence on every element of the project, which you can freely modify and correct.

The diverse team of Aluna® designers is not afraid of even the most difficult challenges.

Through dialogue with the client, we implement and create an individual set of benefits based on design thinking. We give 200% of ourselves so that the customer is satisfied.



Action Aluna® plants a forest

We want our actions to have a positive impact on the environment. The Aluna® campaign will contribute to the renewal of forest resources in Poland, and thus to improving air quality, creating a home for many animal species and restoring trees to nature. Take part in the Aluna® campaign and grow with us. Together we can do more.



By purchasing our products, you take part in the tree planting campaign.



Join the Aluna® campaign and the foundation posadzimy.pl and grow with us.



Together with you, we invest in the future of our planet.

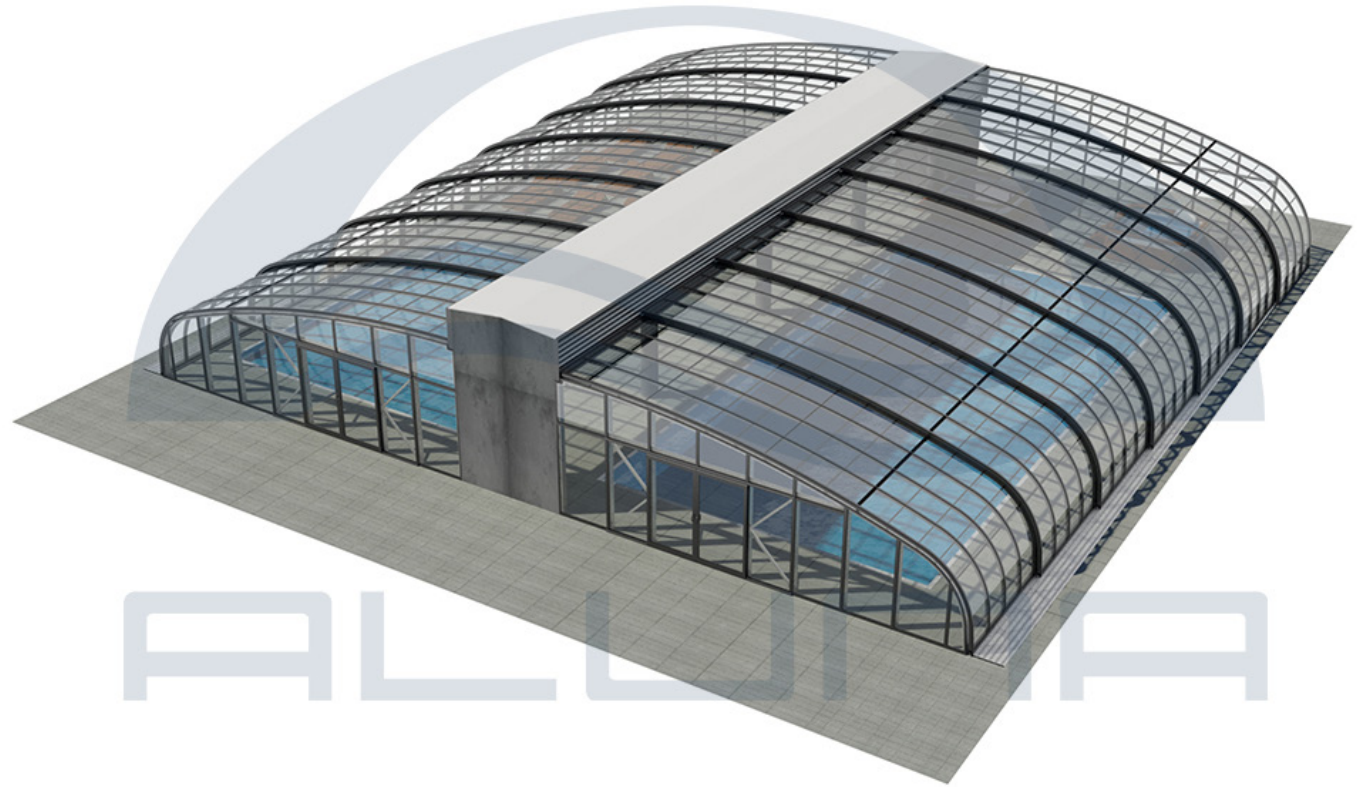


Aluna® Aquaparks



Aluna® Aquapark

Aluna® Aquaparks



Large aqua parks are completely different products than small pool roofs. Such investments require technology proven over the years, the highest quality certification of components used in their production and a partner who is substantively and organizationally prepared for such investments.

Aluna® Opera II

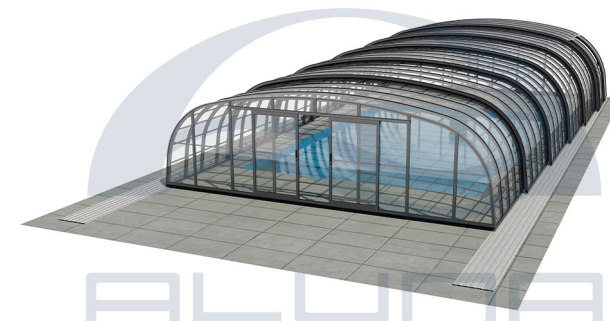
Aquaparks

The unlimited space

This is one of the most popular high Aluna® models. It was created to provide as much usable space as possible and convenient communication, which can be obtained along all four edges of the pool.

Aluna® Opera II is an extremely functional roofing for a swimming pool (or many connected or separated pools and water attractions), which can guarantee an additional attraction during inclement weather. It fits perfectly into the existing architecture, adding a modern character to it.

This is a swimming pool roof with an exceptionally strong and durable structure, whose ergonomic and stable frame is made of the reinforced Aluna® AIR XXL 2 System profile. It provides security against wind, rain and other unfavorable weather conditions, and the addition of a door as standard gives the possibility of comfortable use of the swimming pool area.



Guarantee

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Aluna® guarantees:

For canopies from the Pro line:

- 10 years for the aluminum structure;
- 3 years for assembly of the structure by Aluna®;
- 2 years for the paint coating;
- 10 years for polycarbonate sheets

⚠ The roof should be regularly cleared of snow. Do not allow snow cover to remain.

Technical Specifications

Profile: AIR XXL 2 System

Roof width:	from 7.25 m to 8.00 m
Roof length:	from 6.56 m to 20.46 m
Roof height:	from 2.32 m to 3.15 m
Roof:	solid polycarbonate filling 4 mm UV
Face walls:	solid polycarbonate filling 4 mm UV
Doors:	sliding on the largest segment/ front wall
Lock/arrest:	key - 2 sides
Guides:	full
Color:	any from the RAL palette

Additional configuration:

Aluna® Premium Guides
Aluna® Soundproofing mat
Automation System - Engines
Passive Ventilation
Anti-corrosion coating
Fine metallic structure
Polycarbonate 10 mm



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1







Aluna® Aquapark II

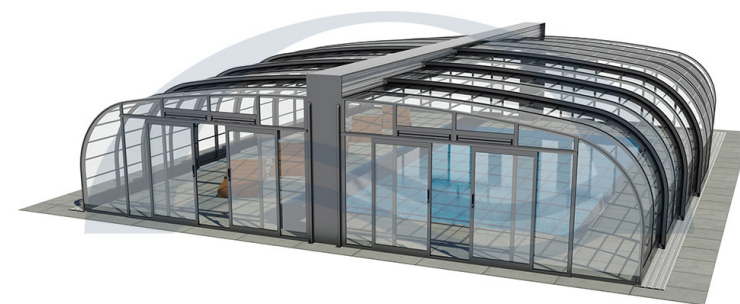
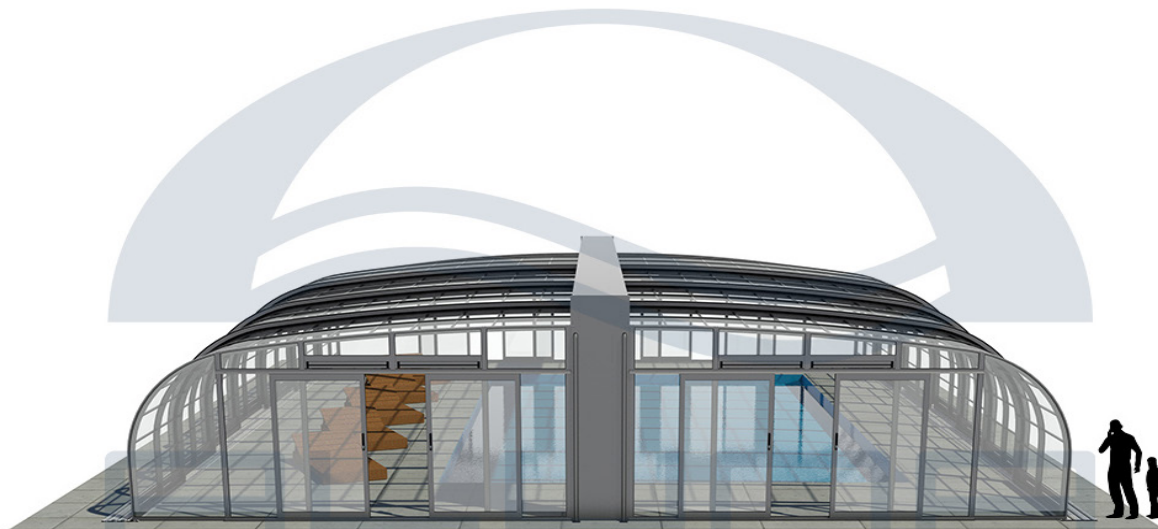
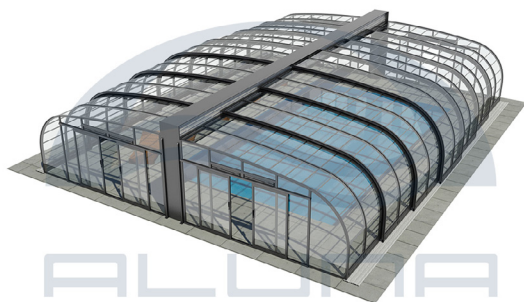
Aquaparks

No limits

Aluna® Aquapark II - large-size roofing for larger investments, giving a wide range of possibilities for arranging leisure space.

The ergonomic and stable structure made of the reinforced Aluna® AIR XXL 2 System profile ensures safety against wind, rain and other unfavorable weather conditions, and thanks to the delicate arches, Aluna® Aquapark II perfectly transfers wind loads.

Aluna® Aquapark II has many different options, configurations and many useful accessories that additionally increase the functionality of the entire facility.



ALUNA

Guarantee

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- 10 years for polycarbonate sheets

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The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



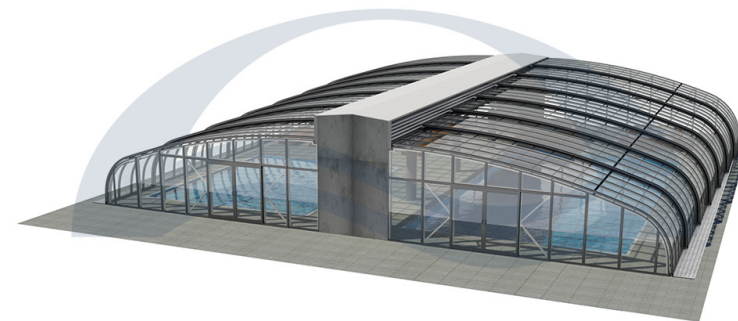
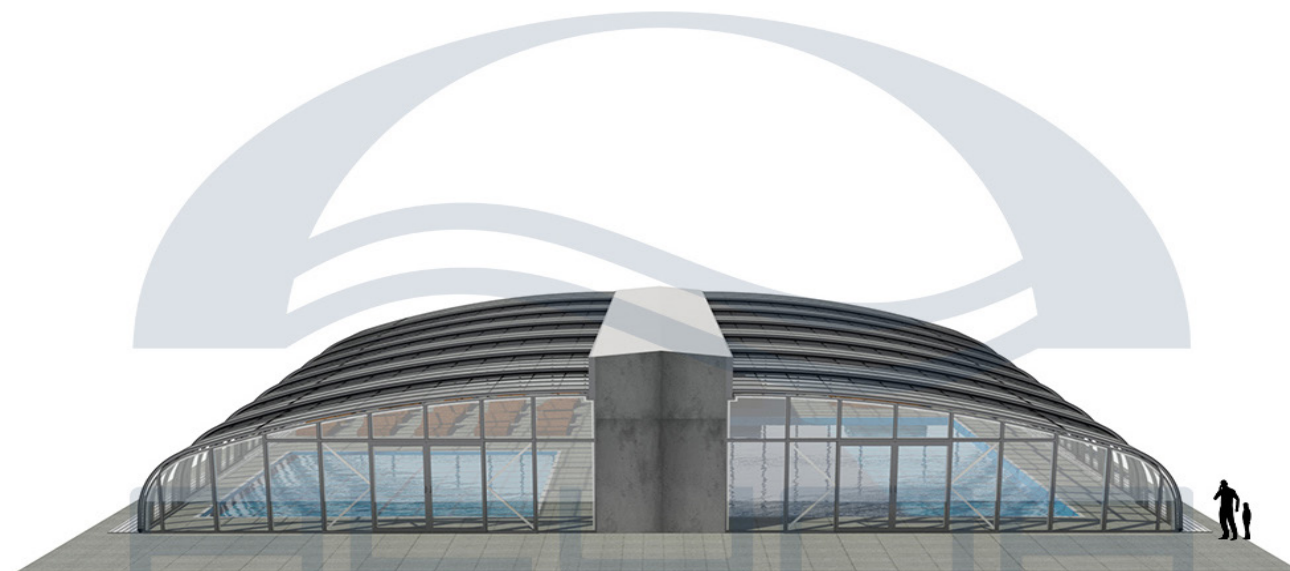
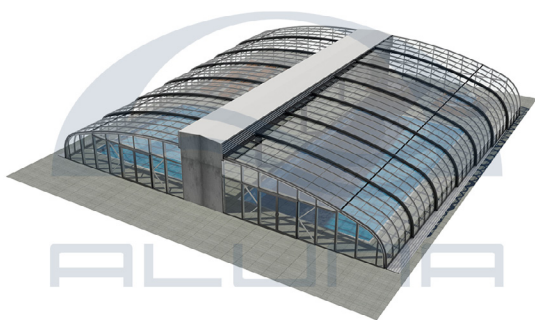
Aluna® Aquapark

Aquaparks

No limits

Aluna® Aquapark is an ideal solution for large holiday resorts that want to expand their offer with an additional attraction in the form of a water park.

The ergonomic and stable structure made of the reinforced Aluna® AIR XXL 2 System profile ensures safety against wind, rain and other unfavorable weather conditions, and thanks to the delicate arches, Aluna® Aquapark perfectly transfers wind loads. The Aluna® Aquapark system has many different options, configurations and many useful accessories that additionally increase the functionality of the entire facility.



ALUNA

Guarantee

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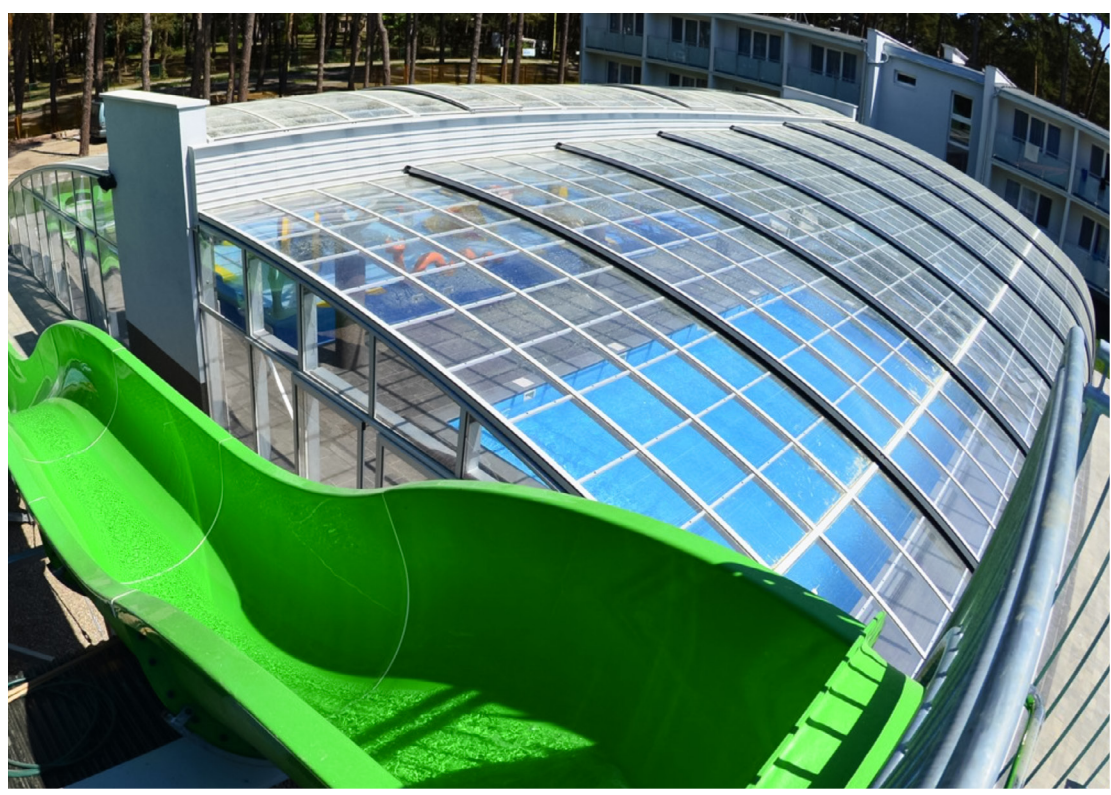


The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



Aluna® Aquapark



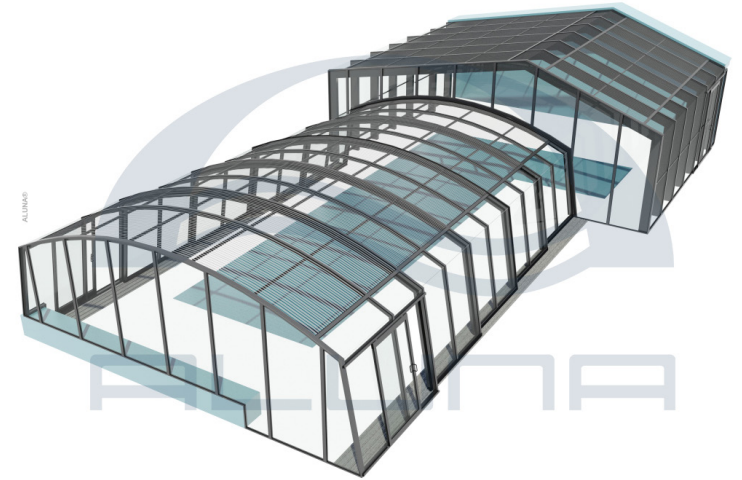


Aluna® Individual project

Custom structures

There are no limits to this project, it's a completely personalized approach and countless solutions.

An individual approach to each client, a non-standard view of the existing problems and the company's unique potential mean that no unconventional project is an insurmountable challenge.



The roof has a certificate:

AFNOR C.E.I.P. NORME NF P90-309 +A1



AFNOR certified

C.E.I.P. NORME NF P90-309 +A1

Due to their size and shape, pool roofings are structures that are very exposed to snow loads as well as wind pressure and suction.

In order to provide users with the highest safety and peace of mind for years, Aluna® has obtained the industry's most restrictive certificate of resistance to roof load.

AFNOR C.E.I.P. NORME NF P90-309 +A1 is an extremely stringent standard for structural strength, controlled by the French Association for Standardization.

Aluna® is the first Polish manufacturer and one of the few in Europe that has managed to meet its requirements, which is why the products under its brand are created according to very strict guidelines, and thus - they can boast the highest resistance to snow loads, amounting to 210 kg/m².



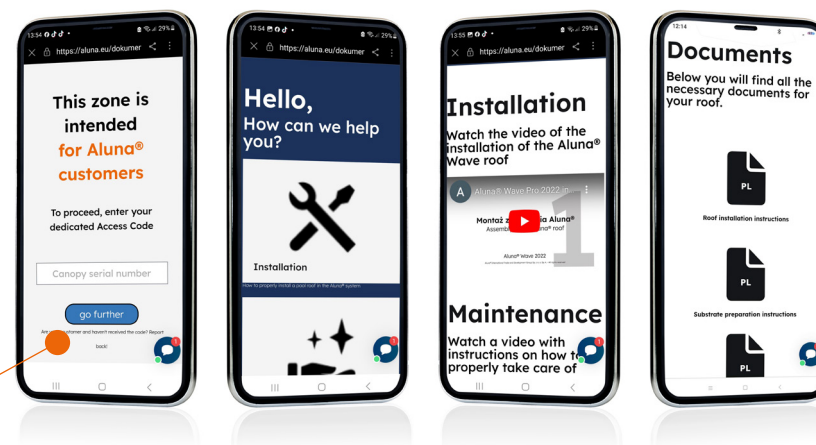
Aluna® Online Service

On each Aluna canopy you find a sticker with the product serial number and a QR code.



Scan the QR code on your roof using your smartphone. Log in to the Customer Panel using the password, which is your roof number: 000/0000.

You are now in the right place! Here you find all the necessary materials for the operation and maintenance of your roof.



Designed and produced in Poland.

aluna.eu

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